

Automotive Battery Management System

Solution Proposal by Toshiba



R20







Toshiba Electronic Devices & Storage Corporation provides comprehensive device solutions to customers developing new products by applying its thorough understanding of the systems acquired through the analysis of basic product designs.





Battery Management System Overall block diagram



Battery Management System Detail of charge circuit (1)



* Click on the numbers in the circuit diagram to jump to the detailed descriptions page

Criteria for device selection

- Changing from mechanical relays to semiconductor relays reduces the risk of switch failure.
- It is necessary to select the product with the optimum blocking voltage / output current for each application.
- It is necessary to select small surface mount packages suitable for miniaturization of the set.

Proposals from Toshiba

- Photocoupler for external MOSFET gate drive

Photovoltaic output photocoupler

 Photovoltaic output photocoupler and MOSFET are in one package
 Photorelay

Battery Management System Detail of charge circuit (2)

Charge circuit



Criteria for device selection

- Changing from mechanical relays to semiconductor relays reduces the risk of switch failure.
- It is necessary to select the product with the optimum blocking voltage / output current for each application.
- It is necessary to select small surface mount packages suitable for miniaturization of the set.

Proposals from Toshiba
Photovoltaic coupler and MOSFET are in one package Photorelay

* Click on the numbers in the circuit diagram to jump to the detailed descriptions page

Battery Management System Detail of charge / discharge circuit

Passive cell voltage regulation (Use of PMIC) Battery Manegement IC

Passive cell voltage regulation

(Not use of PMIC)



* Click on the numbers in the circuit diagram to jump to the detailed descriptions page

Criteria for device selection

- It is necessary to select the product with the optimum blocking voltage / output current for each application.
- It is necessary to select small surface mount packages suitable for miniaturization of the set.

Proposals from Toshiba

- Photocoupler for external MOSFET gate drive

Photovoltaic output photocoupler

- Extensive product lineup

General purpose small signal MOSFET



Battery Management System Detail of control circuit



* Click on the numbers in the circuit diagram to jump to the detailed descriptions page

Criteria for device selection

- It is necessary to apply isolation devices with low leakage current for holding total battery voltage.
- Isolation voltage should be noted to design voltage feedback to MCU.
- A redundant signal communication is necessary for the functional safety of the systems.

Proposals from Toshiba

- Semiconductor relay with low leakage current

Photorelay

- Both high speed switching and high isolation voltage are realized
 IC output photocoupler
- Contributes to redundant communications

Transistor output photocoupler





Battery Management System Detail of battery shutdown circuit

Battery shutdown circuit



* Click on the numbers in the circuit diagram to jump to the detailed descriptions page

Criteria for device selection

- It is necessary to select a device that can protect the system from the voltage generated by the back electromotive force (EMF) of inductive loads.
- A small surface mount package is suitable for realizing miniaturization of the ECU.

Proposals from Toshiba

- Built-in active clamp circuit and pull down resistor for relay drive

MOSFET with a built-in active clamp circuit

- Driver with protection function

Low side switch / high side switch (up to 1 A) Low side switch / high side switch (1 to 5 A)

- Extensive product lineup

General purpose small signal bipolar transistor 9 Small signal bias resistor built-in transistor (BRT)

Suitable for ESD protection TVS diode (for CAN communication)

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8

Recommended Devices

Device solutions to address customer needs

As described above, in the design of Automotive Battery Management System, "Improvement of safety", "Reduction of power consumption" and "Miniaturization" are important factors. Toshiba's proposals are based on these three solution perspectives.



Device solutions to address customer needs

		Robustness	High efficiency - Low loss	Small size package
1	Photovoltaic output photocoupler			
2	Photorelay			
3	General purpose small signal MOSFET			
4	IC output photocoupler			
5	Transistor output photocoupler			
6	MOSFET with a built-in active clamp circuit			
7	Low side switch / High side switch (up to 1 A)			
8	Low side switch / High side switch (1 to 5 A)			
9	General purpose small signal bipolar transistor	r		
10	Small signal bias resistor built-in transistor (BR	RT)		
	TVS diode (for CAN communication)			



Photovoltaic output photocoupler that consists of an infrared light-emitting diode and a photodiode array.

External power supply for driving the lightreceiving chip not required.

The photodiode array (PDA) receives the light from the LED and generates electricity. External power source for driving the lightreceiving chip is not needed due to the electricity generated by itself, and contributes to miniaturization of the circuit board.



Semiconductor relays can be realized by combinations with MOSFET.

The output current and voltage are the highest in the industry ^[Note]. The semiconductor relays of any voltage / output current can be realized combined with MOSFET. [Note] Based on our survey as of March, 2021.

Line up						
Part number		TLX9905	TLX9906			
Isolation Voltage [Vri	Isolation Voltage [Vrms]		3750			
Open circuit voltage [V]	Тур.	9	9			
@I _F =10 mA	Min	7	7			
Short-circuit current [µA]	Тур.	30	30			
@I _F =10 mA	Min	12	12			
Discharge circuit		No	Yes			
AEC-Q101		√	\checkmark			



Solid-state relay (non-contact relay) that consists of an infrared LED and MOSFETs.

Stable switching

No mechanical contact due to use of semiconductor relay. Thus, the risk of mechanical sticking and welding can be avoided, and realize stable switching.

High blocking voltage

This photorelay uses MOSFETs with a breakdown voltage of 600 or 1500 V. It is suitable for the control application of main battery used in eco-friendly cars.



To reduce the board area

This photorelay contributes to the reduction of the board area compared to the mechanical relay.

TLX 9175J Internal circuit



I_{OFF} - Ta characteristic (TLX9175J)



Line up

Part number		TLX9175J	TLX9160T
Isolation voltage [Vrms]		3750	5000
Blocking voltage [V]		600	1500
Trigger LED current [r @Ta = 25 °C	Trigger LED current [mA] @Ta = 25 °C		3 (@I _{ON} = 50 mA)
On-resistance	Max	335 (@I _{ON} = 15 mA)	250 (@I _{ON} = 50 mA)
@I _F = 10mA, Ta = 25 °C	Min	185 (@I _{ON} = 15 mA)	-
AEC-Q101	AEC-Q101		\checkmark



Wide lineup of small packages contribute to reduce the size and power consumption of system.

Small package

A lineup of various small packages such as SOT-723 (VESM 1.2 x 1.2 mm package) is available, contributing to reduce mounting area.



SSM3J66MFV can be driven at low gatesource voltage of 1.2 V.



AEC-Q101 qualified

AEC-Q101 qualified and can be used for various automotive applications.



Line up

Part number		SSM3K7002KF	SSM3J168F	SSM3J66MFV	
Package		S-Mini (SOT-346)	S-Mini (SOT-346)	VESM (SOT-723)	
V _{DSS} [V]		60	-60	-20	
I _D [A]		0.4	-0.4	-0.8	
R _{DS(ON)}	Тур.	1.2	1.4	0.31	
@ V _{GS} =4.5 V [Ω]	Max	1.75	1.9	0.39	
Drive voltage [V]		4.5	-4.0	-1.2	
Polarity		N-ch	P-ch	P-ch	



Photocoupler consists of an infrared light emitting diode and a photodetector IC.

High isolation voltage and noise cutoff

Non-electrical communication provides excellent insulation. Moreover, the light receiving chip is shielded and provides excellent noise resistance. Low power consumption and high speed transmission

The combination of a LED and light receiving IC contributes to power saving of this device. Product lineup of 1 to 20 Mbps transmission speed is available.

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Maximum operating temperature is extended to 125 °C

Robustness

High efficiency

Low loss

Small size

package

In the case of TLX9304, TLX9309, TLX9378 and TLX9376, the operating temperature range of -40 to 125 °C and long lifetime are realized by adopting heat resistant package.

TLX9304 T _{opr} =125°C 1 Mbps Logic output	TLX9309 T _{opr} =125°C 1 Mbps Analog output	TLX9310 T _{opr} =105°C 5 Mbps Logic output Low power- consumption
TLX9378 T _{opr} =125°C 10 Mbps Logic output	TLX9376 T _{opr} =125°C 20 Mbps Logic output	Power consumption 1/4

Part number	TLX9304	TLX9309	TLX9310	TLX9378	TLX9376
Isolation voltage [Vrms]	3750	3750	3750	3750	3750
Output type	Open collector (INV)	Open collector (INV)	Totem pole (BUF)	Open collector (INV)	Totem pole (INV)
Power supply voltage [V]	30	30	6	6	6
Threshold input current (Max) [mA]	5	Analog	1	5	4
Power supply current (Max) [mA]	1.3	-	0.3	1.3	1.7
Data rate (Typ.)	1 Mbps	1 Mbps	5 Mbps	10 Mbps	20 Mbps
AEC-Q101	√	√	√	√	√

(Comparison with Toshiba previous products)



efficiency Robustness

High

Low loss

Small size package

Value provided

Contributes to safe improvement and design miniaturization.

High isolation

Non-electrical communication provides excellent isolation. Moreover, the light receiving chip is Faraday shielded and provides excellent noise resistance.



SO4 package that reduced mounting area by 30 % compared with our conventional SO6 package is aligned in the package lineup. It contributes to reduce occupied area on the board.

Line up



Maximum operating temperature of 125 °C

High heat resistance package has realized operating temperature range of -40 to 125 °C, and extension of lifespan. The TLX9000/9300 has built-in base-emitter resistor to reduce dark currents at high temperatures.

TLX9300 With R _{BE} SO6 T _{opr} =125 °C Built-in R _{BE}	TLX9000 With R _{BE} SO T _{opr} =125 °C Small Package Built-in R _{BE}	504 30% reduction (vs SO6)
TLX9185A SO6 Topr=125 °C	TLX9291A SO4 T _{opr} =125 °C Small Package	

- 2			
5)	Part number	TLX9291A / TLX9185A	TLX9000 / TLX9300
	Isolation voltage [Vrms]	3750	3750
	Collector-emitter voltage [V]	80	40
_ [Dark current [nA] @Ta=125 °C	< 100 @ V _{CE} =48 V	< 10 @ V _{CE} =24 V
-	Conversion efficiency [%] @ I _F =5 mA, V _{CE} =5 V, Ta=25 °C	50 to 600 100 to 600 (GB rank)	100 to 900
	Conversion efficiency (saturation) [%] @ I _F =1 mA, V _{CE} =0.4 V, Ta=25 °C	> 30	> 30
	AEC-Q101	\checkmark	\checkmark



These devices have a built-in active clamp circuit to reduce the number of components and to save mounting area.

Built-in active clamp circuit

MOSFET with a built-in active clamp circuit which connected a zener diode between the drain and gate terminals prevents damage caused by voltage surges generated by inductive loads such as a mechanical relay.



SSM3K347R has built-in 47 k Ω pull-down resistor between the gate and source terminals, thus contributes to reduction of number of components and mounting area.



Low voltage drive

These devices can be driven at low gatesource voltage of 4.0 V.

Internal circuit



Line up							
Part number Package V _{DS(DC)} [V] I _D [A]		SSM3K347R		SSM3K337R			
		SOT-23F		SOT-23F			
		38		38			
		2		2			
R _{DS(ON)} [mΩ] Typ.	Тур.	350		161			
R _{DS(ON)} [mΩ] Typ. @V _{GS} =4.0 V Max Polarity		480		200			
		N-ch			N-ch		



Output

voltage monitor Voltage

clamp

GND

Output Power Device(DMOS)

Over temperature detection Over current detection

Value provided

Various protection and diagnostic output functions are built in, contributing to improve reliability and to miniaturize the system.

Built-in various protection and diagnostic output functions

Overcurrent and overheat protection and diagnostic output (except TPD1044F) to the MCUs or the control circuits are built in. These functions contribute to improve reliability of the system.

(<u>-</u> +

REG-IC

MPU

TPD1054F



It is possible that Direct control by output signal of MCUs or CMOS logic ICs.



Small package

PS-8 is small surface mount package. It contributes to the miniaturization of system.

Example of low side switch application (Block diagram of TPD1054F)

Suitable for applications with small current load below 1 A, such as mechanical relay

Function	Low si	de switch	High side switch				
Part number	TPD1044F	TPD1054F	TPD1052F				
Package		PS-8 (2.8 x 2.9 mm)					
Features	 Overcurrent / over- temperature protection Active clamp On-resistance: 0.6 Ω 	 Overcurrent / over- temperature protection Active clamp Diagnostic output function On-resistance: 0.8 Ω 	 Overcurrent / over- temperature protection Diagnostic output function On-resistance: 0.8 Ω 				





Various protection and diagnostic output functions are built in, contributing to improve reliability and to miniaturize the system.

Built-in various protection and diagnostic output functions

Overcurrent and overheat protection and diagnostic output to the MCUs or the control circuits are built in. These functions contribute to improve reliability of the system.



It is possible that Direct control by output signal of MCUs or CMOS logic ICs.



Small package

WSON10 is small surface mount package. It contributes to the miniaturization of system.



Function	Low side switch	High side switch			
Part number	TPD1058FA	TPD1055FA			
Package	Back surface WSON10 (3 x 3 mm)				
Features	 Overcurrent / Overtemperature protection Active clamp Diagnostic output function ON-resistance: 0.1 Ω 	 Overcurrent / Overtemperature protection Diagnostic output function ON-resistance: 0.12 Ω 			





Extensive product lineup to meet customers' needs.

Extensive lineup of packages

Various packages such as 1-in-1, 2-in-1 are provided and suitable products for circuit board design are selectable.

Extensive product lineup

Various product lineups, such as general purpose, low noise, low $V_{CE(sat)}$ and high current types are provided. Products can be selected in accordance to the application.



AEC-Q101 qualified

AEC-Q101 qualified and can be used for various automotive applications.

Characteristic examples of 2SC2712





Line up								
Package		SOT-23F		USM (SOT-323) UFM (SOT-323F)*		S-Mini (SOT-346)		
Classification	$ V_{CEO} $ [V]	l _c [mA]	NPN	PNP	NPN	PNP	NPN	PNP
Conoral purposo	50	150			2SC4116	2SA1586	2SC2712	2SA1162
General purpose	50	500					2SC3325	2SA1313
Low noise	120	100			2SC4117	2SA1587	2SC2713	2SA1163
	50	1700				2SA2195*		
High current	50	2000		TTA501				
	100	2500	TTC501					



Extensive product lineup to meet customers' needs.

Built-in bias resistor type (BRT : Bias Resistor built-in Transistor)

The BRTs contribute to reduction of the number of components, assembly workload and mounting area of circuit boards.



Various package lineups, such as 1-in-1, 2-in-1 and various pin assignment type are provided and suitable products for circuit board design are selectable.



AEC-Q101 qualified

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Line up					
Part number		NPN (BRT)	PNP (BRT)		
Dackago	ES6 (SOT-563)	RN1907FE	RN2907FE		
Package	US6 (SOT-363)	RN1901	RN2901		
	V _{CEO} (Max) [V]	50	-50		
I _C [mA]		100	-100		



TVS diodes prevent system damage and malfunction caused by electrostatic discharge (ESD).

Improve ESD pulse absorbability

Toshiba proprietary Zener process improves the ESD pulse absorption of TVS diodes. (Both low dynamic resistance R_{DYN} and low capacitance between terminals C_t)

2 Supports CAN, CAN FD and FlexRay

These are products applicable to invehicle LAN communication such as CAN, CAN FD and FlexRay.



High ESD immunity

 $V_{ESD} > \pm 30 \text{ kV} @$ ISO 10605 $V_{ESD} > \pm 20 \text{ kV}$ (L4) @ IEC61000-4-2



Line up					
Part number	DF3D18FU	DF3D29FU	DF3D36FU		
Package	USM (SOT-323)				
V _{ESD} [kV] @ISO 10605	±30	±30	±20		
V _{RWM} (Max) [V]	12	24	28		
C _t (Typ. / Max) [pF]		10	6.5 / 8		
R _{DYN} (Typ.) [Ω]	0.8	1.1	1.5		

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