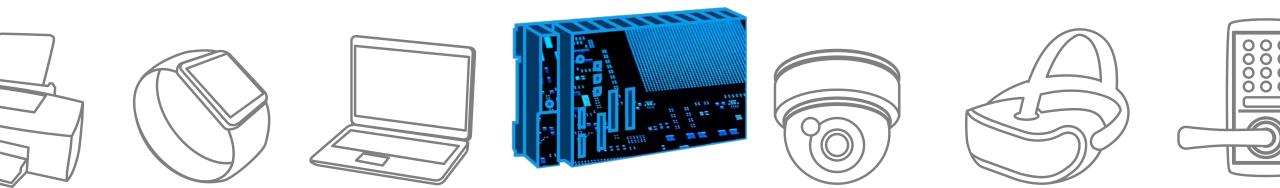


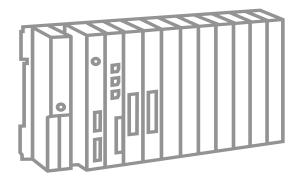
# Programmable Logic Controller

**Solution Proposal by Toshiba** 

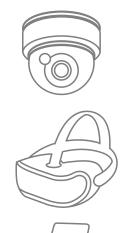


R20

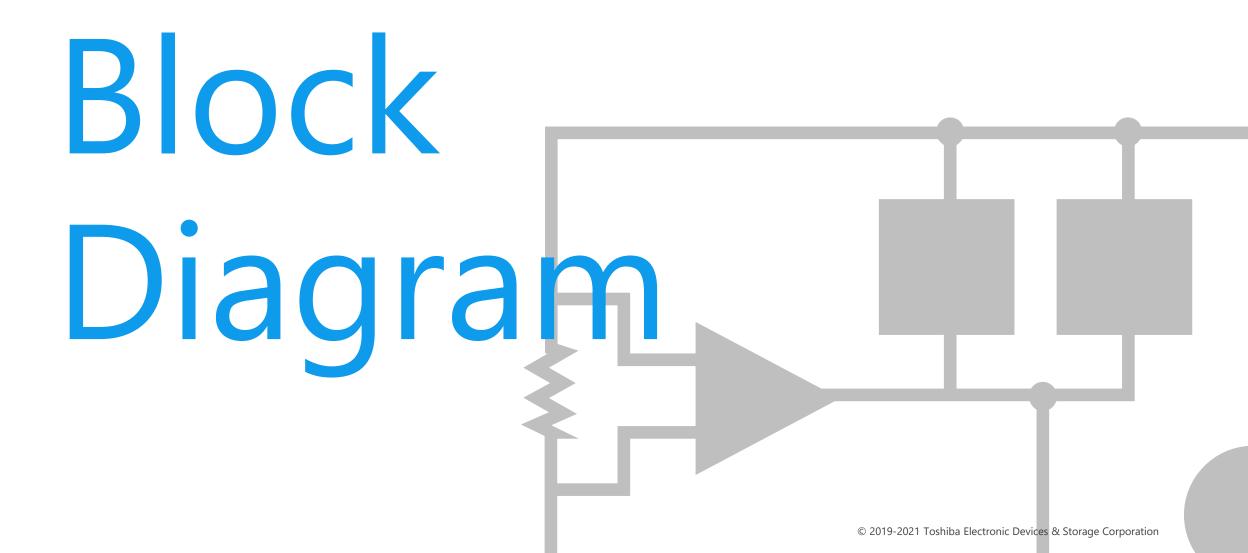




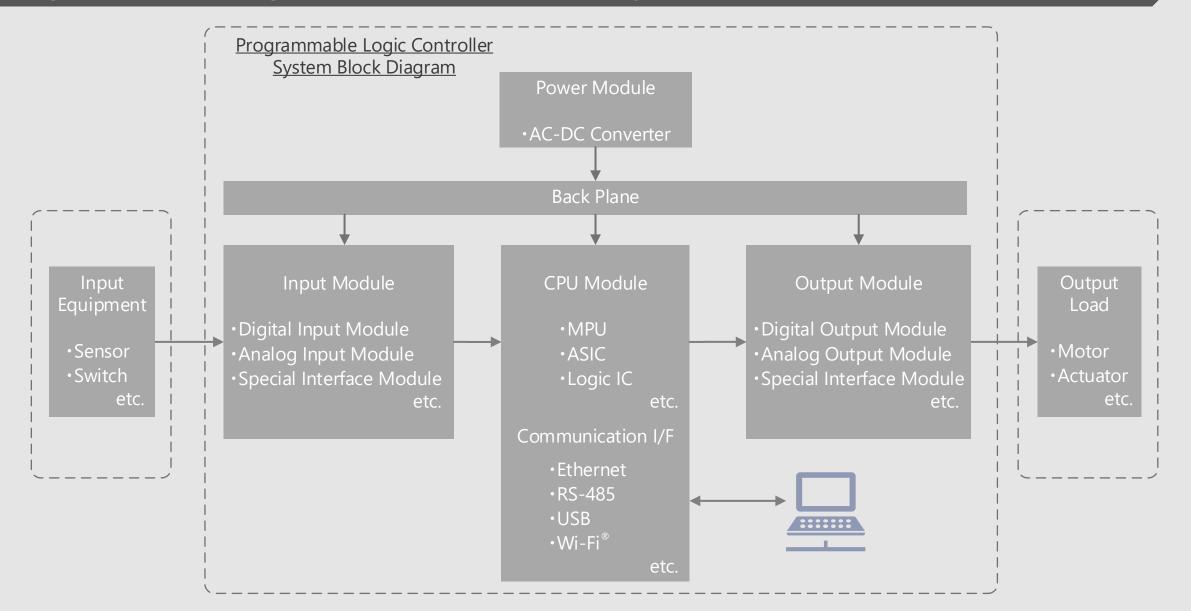
Toshiba Electronic Devices & Storage Corporation provides comprehensive device solutions to customers developing new products by applying its thorough understanding of the systems acquired through the analysis of basic product designs.



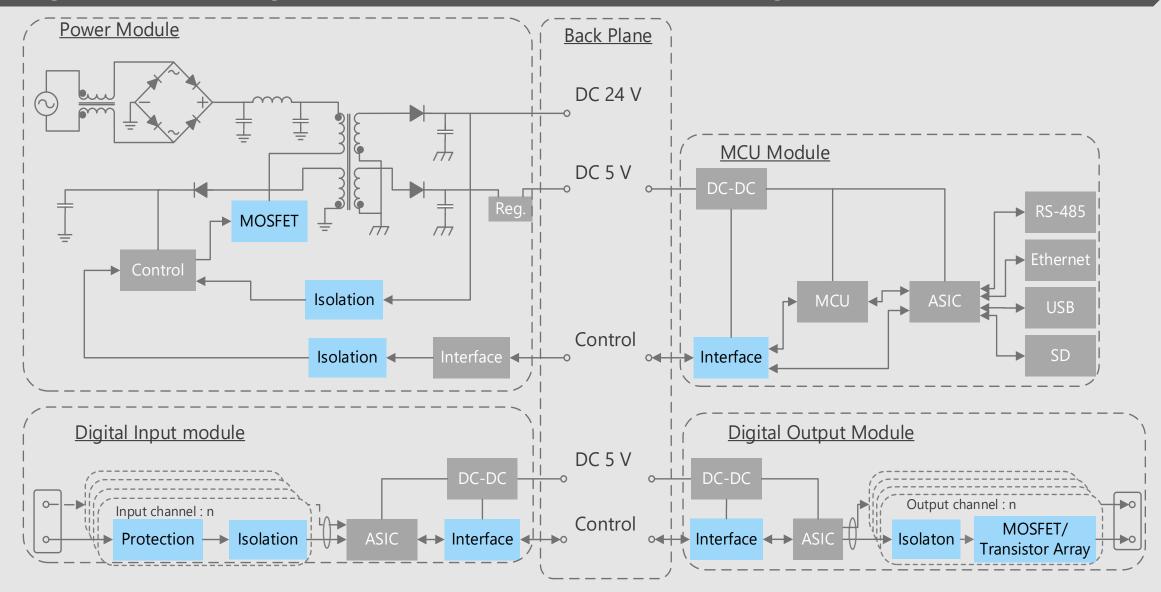
© 2019-2021 Toshiba Electronic Devices & Storage Corporation



# Programmable Logic Controller Overall System

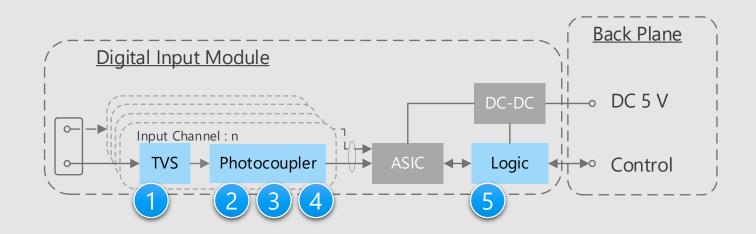


# Programmable Logic Controller Overall block diagram



# Programmable Logic Controller Detail of digital input module section

## **Digital Input Module Circuit**



<u>\* Click on the numbers in the circuit diagram to jump to the detailed descriptions page</u>

## Criteria for device selection

- A TVS for internal protection is required at the signal input.
- Internal circuits need to be galvanically isolated from the external input signal line.

# Proposal from Toshiba

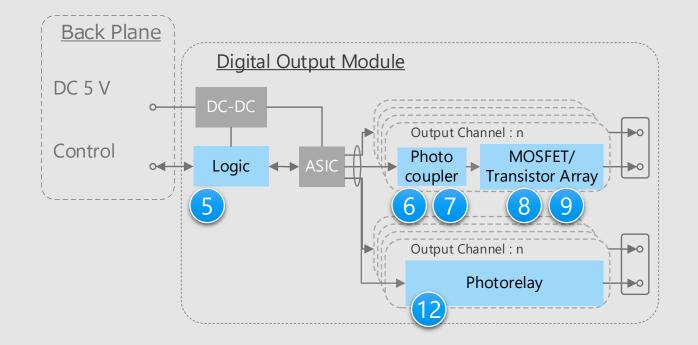
- Prevent circuit malfunctions by absorbing electrostatic discharge (ESD) from external terminals
- TVS diode
- High light output, high gain, high speed photocoupler

Transistor output photocoupler (AC input) High speed IC output photocoupler (AC input) High speed IC output photocoupler (supports IEC 61131-2)

Small and thin package, low voltage and compact surface mounting One gate CMOS logic

# Programmable Logic Controller Detail of digital output module section

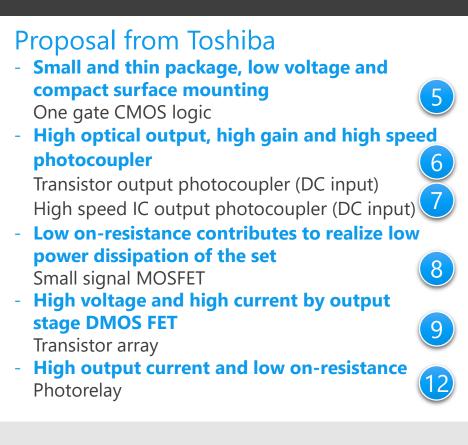
# **Digital output module circuit**



\* Click on the numbers in the circuit diagram to jump to the detailed descriptions page

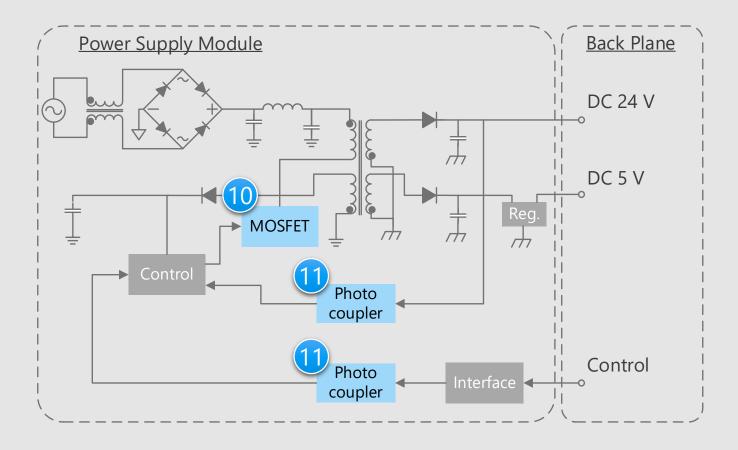
# Criteria for device selection

- The external output signal line needs to be galvanically isolated from internal circuits.



# Programmable Logic Controller Detail of power supply module section

# **Power Supply Module**



\* Click on the numbers in the circuit diagram to jump to the detailed descriptions page

# Criteria for device selection

- A low loss MOSFET suitable for switching is required for the efficient AC-DC power supply.
- Galvanic Isolation is required between the primary and secondary side.

# **Proposal from Toshiba**

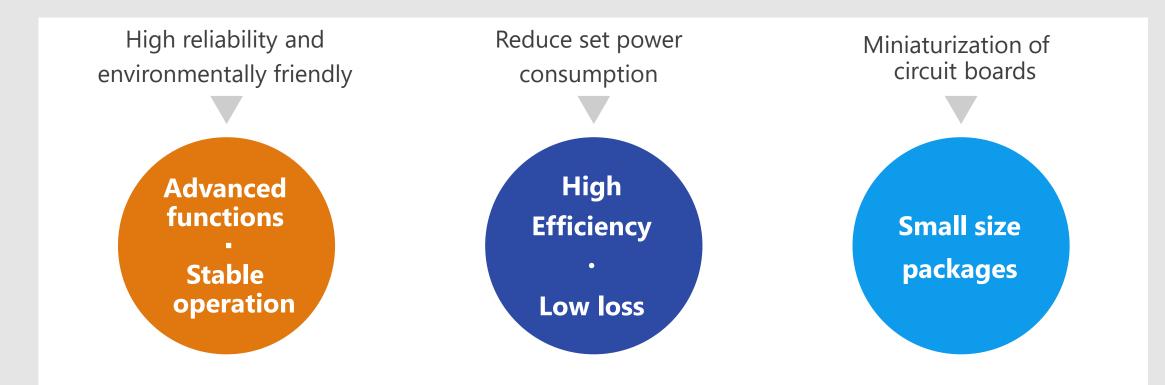
- Low on-resistance contributes to realize
  low power dissipation of the set
  Power MOSFET
- Photocoupler with high isolation voltage

Transistor output photocoupler (DC input)

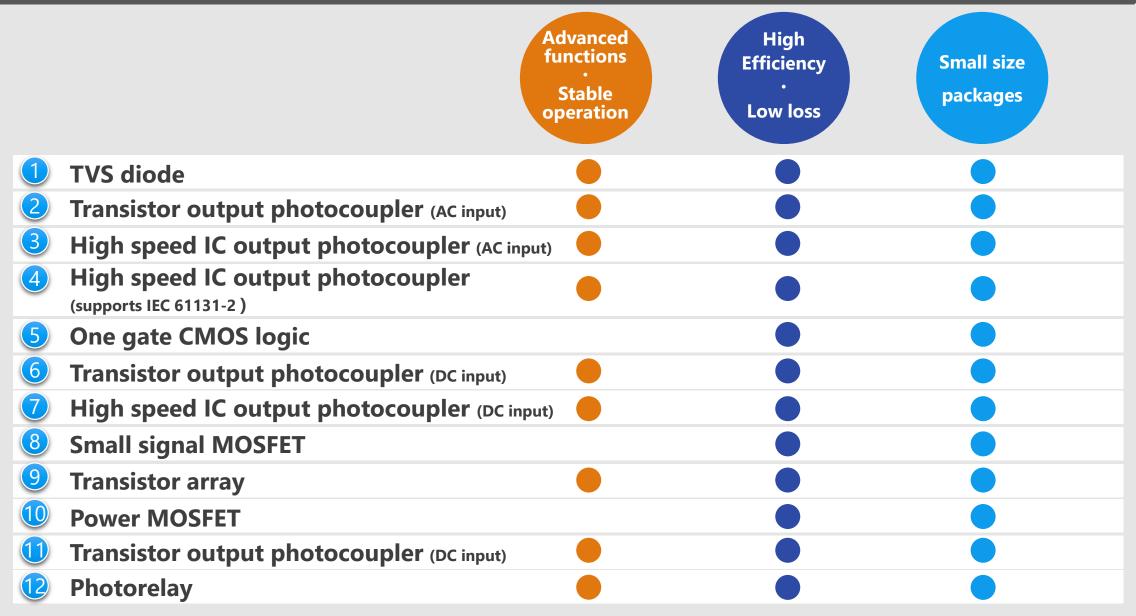
# Recommended Devices

# Device solutions to address customer needs

As described above, in the design of PLC, "High reliability, environmentally friendly", "Set power consumption reduction" and "Miniaturization of circuit boards" are important factors. Toshiba's proposals are based on these three solution perspectives.



# Device solutions to address customer needs





Protects devices and prevents circuit malfunctions by absorbing ESD entering from external terminals.

### Improved ESD pulse absorption

Compared to our earlier products, ESD absorption is improved (operating resistance reduced by 50 %) .High signal quality and protection are assured by means of low operating resistance and low capacitance.



Using Toshiba original technology, provides full protection for connected circuit components.

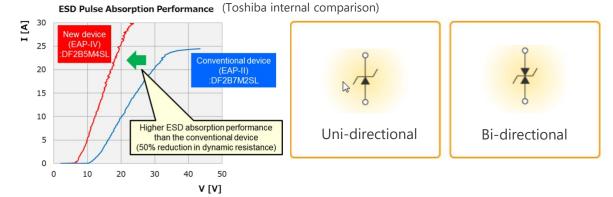
V<sub>C</sub> (Typ.) [V] @I<sub>PP</sub> = 1 A

8



#### High density mounting

Wide selection of packages available (single to multi flow-through).



Note: This device is for ESD protection only and cannot be used for other purposes such as, but not limited to, constant voltage source circuits.

#### Line up DF2B7ASL DF2B7AFS DF2B7ACT DF2B7AE DF2B7AFU Part number Ì SL2 ESC USC fSC CST2 Package V<sub>RWM</sub> (Max) [V] 5.5 5.5 5.5 5.5 5.5 C<sub>t</sub> (Typ.) [pF] 8.5 8.5 8.5 8.5 8.5 R<sub>DYN</sub> (Typ.) [Ω] 0.2 0.2 0.2 0.2 0.2

8

#### ◆ Return to Block Diagram TOP

8

8

8



Advanced functions Stable operation High Efficiency Low loss Small size packages

#### Value provided

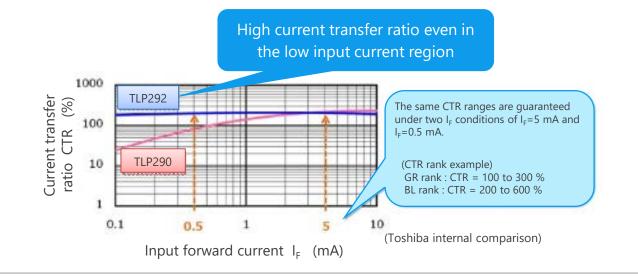
High current transfer ratio even for low input current ( $I_F = 0.5 \text{ mA}$ )

High current transfer ratio at low input current (I<sub>F</sub> = 0.5 mA) is realized

By adopting a high output LED, high current transfer ratio is realized even in low input current conditions of  $I_F = 0.5$  mA. This allows easy design in the low current region.

# Operating temperature is expanded to 125 °C

The operating temperature range is expanded (-55 to 125 °C) to ensure operating under severe conditions.



Line up		
Part number	TLP292	TLP292-4
Package	SO4 (4pin)	SO16
BV <sub>s</sub> (Min) [Vrms]	3750	3750
T <sub>opr</sub> [°C]	-55 to 125	-55 to 125

# **3** High speed IC output photocoupler (AC input)

Advanced functions Stable operation High Efficiency Low loss Small size packages

#### Value provided

Input side supports the AC input and output side supports both sink and source logic signal

# AC input and sink/source logic output

AC input is supported by adding a reverse parallel LED on the LED side of the photocoupler. Output supports both sink and source logic signal without adding a pull-up or pull-down resistor.

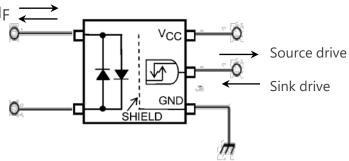
# **Operating temperature is** expanded to 125 °C

The operating temperature range is expanded (-40 to 125 °C) to ensure operating under severe conditions.



Wide supply voltage range from 3.0 to 20 V

Operation with a supply voltage from 3.0 V is possible, enabling the use as common components in mixed 3.3 V / 5.0 V systems.



UL approved : UL1577, File No.E67349 cUL approved : Component Acceptance Service No.5A File No.E67349 VDE approved : EN60747-5-5, EN62368-1 (Note1) CQC approved : GB4943.1, GB8898 Thailand factory (Note1): To select a VDE approved type, designate the "Option (V4) ".

Part number	TLP2395	TLP2398
Package	SO6 (5pin)	SO6 (5pin)
BV <sub>s</sub> (Min) [Vrms]	3750	3750
T <sub>opr</sub> [°C]	-40 to 125	-40 to 125
Output type	Buffer logic	Inverter logic



Supports the digital input module to compliant to IEC 61131-2 Type 1.

## Supports IEC 61131-2 Type1 compliant

The guaranteed minimum and maximum value of input threshold current supports designing a digital input module to follow the operation range that is defined in IEC 61131-2 Type 1.

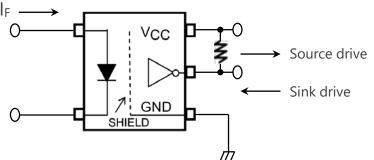
# High immunity to slow inputs

The output without chattering is kept even when the input has gradual rise / fall time until 24 V / 60 s.



Supports 3.3 V / 5 V operation

Operation with a supply voltage from 2.7 V to 5.5 V is possible, enabling the use as common components in mixed 3.3 V / 5.0 V systems.



UL approved : UL1577, File No.E67349 cUL approved : Component Acceptance Service No.5A File No.E67349 VDE approved : EN60747-5-5, EN62368-1 (Note1) CQC approved : GB4943.1, GB8898 Japan factory (Note1): To select a VDE approved type, designate the "Option (V4)".

Line up	
Part number	TLP2363
Package	SO6 (5pin)
BV <sub>s</sub> (Min) [Vrms]	3750
T <sub>opr</sub> [°C]	-40 to 105
Output type	Open collector



Advanced functions Stable operation High Efficiency Low loss Small size packages

#### Value provided

Line-up using small, common packages with low voltage operation offers good ease-of-use

Low power and high speed

High speed operation is achieved with the low power of CMOS.

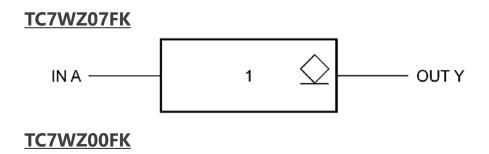
2 Compatible with low voltage systems

The wide operating voltage range of 1.65 V to 5.5 V enables to be used with low voltage systems.



Power down protection function

The output terminal has a 5.5 V powerdown protection function to protect the device when the power is off.





Part number	TC7WZ07FK	TC7WZ00FK
Package	US8	US8
V <sub>CC</sub> [V]	1.65 to 5.5	1.65 to 5.5
t <sub>PZL</sub> /t <sub>PD</sub> (Typ.) [ns] @V <sub>CC</sub> = 5 V	2.3	2.4
T <sub>opr</sub> (Max)[°C]	125	125
Function	Non-Inverter (open drain)	2-Input NAND



Advanced functions Stable operation High Efficiency Low loss Small size packages

#### Value provided

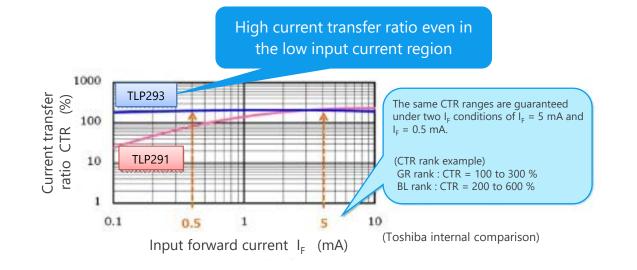
High current transfer ratio even for low input current ( $I_F = 0.5 \text{ mA}$ )

High current transfer ratio at low input current (I<sub>F</sub> = 0.5 mA) is realized

By adopting a high output LED, high current transfer ratio is realized even in low input current conditions of  $I_F = 0.5$  mA. This allows easy design in the low current region.



The operating temperature range is expanded (-55 to 125 °C) to ensure operating under severe conditions.



Line up		
Part number	TLP293	TLP293-4
Package	SO4 (4pin)	SO16
BV <sub>s</sub> (Min) [Vrms]	3750	3750
T <sub>opr</sub> [°C]	-55 to 125	-55 to 125

# **High speed IC output photocoupler (DC input)**

Advanced functions Stable operation High Efficiency Low loss Stable

#### Value provided

# Supports both sink and source logic signal outputs

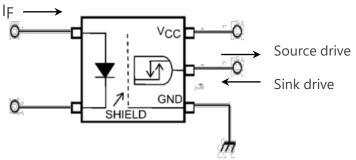
Sink/source logic output

Output supports both sink and source logic signal without adding a pull-up or pull-down resistor. **Operating temperature is** expanded to 125 °C

The operating temperature range is expanded (-40 to 125 °C) to ensure operating under severe conditions.



Operation with a supply voltage from 3.0 V is possible, enabling the use as common components in mixed 3.3 V / 5.0 V systems.



UL approved : UL1577, File No.E67349 cUL approved : Component Acceptance Service No.5A File No.E67349 VDE approved : EN60747-5-5, EN62368-1 (Note1) CQC approved : GB4943.1, GB8898 Thailand factory (Note1): To select a VDE approved type, designate the "Option (V4)".

Line up		
Part number	TLP2355	TLP2358
Package	SO6 (5pin)	SO6 (5pin)
BV <sub>s</sub> (Min) [Vrms]	3750	3750
T <sub>opr</sub> [°C]	-40 to 125	-40 to 125
Output type	Buffer logic	Inverter logic



Advanced functions Stable operation High Efficiency Low loss Deckages

#### Value provided

Suitable for power management switches, contributing to the PCB miniaturization.

High temperature operation

A channel temperature up to 175 °C and storage temperature from -55 to 175 °C are supported to ensure operating under severe conditions.

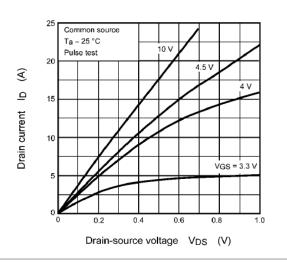


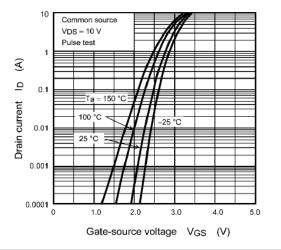
By reducing the on-resistance between the source and drain, heat generation and power consumption can be reduced, in keeping with the trend of declining system power consumption.



#### Small size package

In addition to the industry standard SOT-23F package, a smaller UFM package is also available with the same level of power consumption, contributing to overall set miniaturization.





Line up		
Part number	SSM3K341R	SSM3K341TU
Package	SOT-23F	UFM 🔶
Polarity	N-ch	N-ch
$R_{DS(ON)}$ (Typ.) [Ω] @V <sub>GS</sub> = 10 V	28	28
I <sub>D</sub> (Max) [A]	6	6
V <sub>DSS</sub> (Max) [V]	60	60
V <sub>GSS</sub> (Max) [V]	±20	±20



Advanced functions Stable operation High Efficiency Low loss Stable

#### Value provided

## High voltage and current output using DMOS FET output

#### High voltage and high current

Adoption of the BiCD, which is a high voltage monolithic process, an FET output is possible with an absolute maximum voltage of 50 V and selectable current rating types of 0.3 A, 0.5 A and 1.5 A.

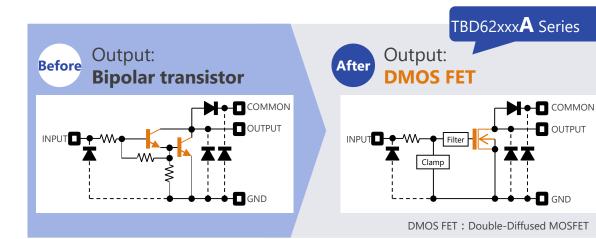


Selections include input type (buffer, inverter), output type (sink, source), number of channels (4 to 8). A total of 55 products are available, including DIP packages and built-in D-FF products.



Low loss

Low loss is achieved by the low Ron of the output circuit. Power loss is reduced by approximately 40 % compared to conventional products. (Conditions:  $T_a = 25$  °C,  $I_{OUT} = 200$  mA)



Part number	TBD62083AFNG	TBD62783AFNG
Function	Sink output transistor array	Source output transistor array
Outputs	8	8
Ratings	50 V	50 V
	500 mA (Max)	-500 mA (Max)
Output on- resistance	2.0 Ω (Typ.)	1.6 Ω (Тур.)
Clamp diode	yes	yes
Package	SSOP18	SSOP18





Suitable for switching regulators, easy to use and contributes to the PCB miniaturization.

Low on-resistance

By reducing the on-resistance between the source and drain, heat generation and power dissipation is reduced.

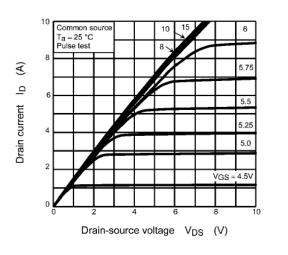


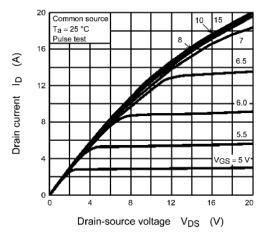
Drain cut-off current  $I_{DSS} = 10 \ \mu A \ (max)$ (at  $V_{DS} = 640 \ V$ )



#### **Enhancement type**

Easy to use enhancement type FET, no drain current flows when no gate voltage is applied.





Line up		
Part number	TK10A80E	
Package	TO-220SIS	
V <sub>DSS</sub> [V]	800	
I <sub>D</sub> [A]	10	
P <sub>D</sub> [W]	50	
C <sub>iss</sub> [pF]	2000	
R <sub>DS(ON)</sub> (Max) [Ω] Polarity	0.7	
Polarity	N-ch	

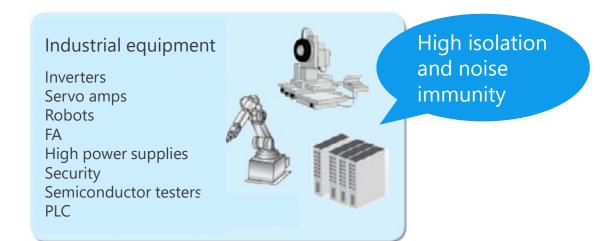




Reduced board area, maintenance-free operation and improved reliability

High isolation voltage in a small thin package

A high isolation photocoupler with a phototransistor optically coupled to an infrared light emitting, diode with a guaranteed breakdown voltage of 5000 Vrms. Due to the small and thin DIP package, high density board mounting is possible.





**Operating temperature is expanded to 125 °C** 

The operating temperature range is expanded (-55 to 125 °C) to ensure operating under severe conditions.

Line up	
Part number	TLP383
Package	SO6L (4pin)
BV <sub>s</sub> (Min) [Vrms]	5000
T <sub>opr</sub> [°C]	-55 to 125





Photorelay consists of an infrared light emitting diode optically coupled to a photo-MOSFET and is suitable for replacing mechanical relays.

Low on-resistance R<sub>ON</sub>

Low on-resistance contributes to realize low power dissipation.



## Wide current range I<sub>ON</sub>

The range of on-state current  $I_{ON}$  is wide and suitable for power-line control.  $I_{ON} = 2.0 \text{ A} (\text{Max})$ (TLP241B : A connection) [Note 1]

[Note 1] Please refer to the technical data sheet for connection.

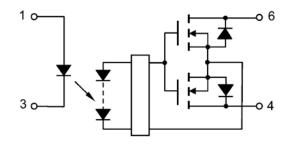
Line up



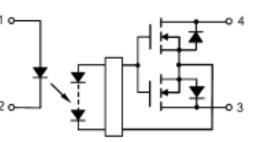
#### Small mounting area

Packages to reduce the size of the set and improve the degree of freedom for design are provided. VSON Package size : 1.45 mm x 2.45 mm x 1.3 mm (Typ.)

TLP241B Internal equivalent circuit



TLP3420 Internal equivalent circuit



Part number	TLP241B	TLP3420
Package	DIP4	VSON4
I <sub>ON</sub> (Max) [A]	2.0	0.1
V <sub>OFF</sub> (Max) [V]	100	100
R <sub>on</sub> (Max) [Ω]	0.2	14
I <sub>FT</sub> (Max) [mA]	3	3
BV <sub>s</sub> (Min) [Vrms]	5000	500

If you are interested in these products and have questions or comments about any of them, please do not hesitate to contact us below:

Contact address: https://toshiba.semicon-storage.com/ap-en/contact.html

This terms of use is made between Toshiba Electronic Devices and Storage Corporation ("We") and customers who use documents and data that are consulted to design electronics applications on which our semiconductor devices are mounted ("this Reference Design"). Customers shall comply with this terms of use. Please note that it is assumed that customers agree to any and all this terms of use if customers download this Reference Design. We may, at its sole and exclusive discretion, change, alter, modify, add, and/or remove any part of this terms of use at any time without any prior notice. We may terminate this terms of use at any time and for any reason. Upon termination of this terms of use, customers shall destroy this Reference Design. In the event of any breach thereof by customers, customers, shall destroy this Reference Design, and furnish us a written confirmation to prove such destruction.

1. Restrictions on usage

1. This Reference Design is provided solely as reference data for designing electronics applications. Customers shall not use this Reference Design for any other purpose, including without limitation, verification of reliability.

2. This Reference Design is for customer's own use and not for sale, lease or other transfer.

3.Customers shall not use this Reference Design for evaluation in high or low temperature, high humidity, or high electromagnetic environments.

4. This Reference Design shall not be used for or incorporated into any products or systems whose manufacture, use, or sale is prohibited under any applicable laws or regulations.

2. Limitations

1.We reserve the right to make changes to this Reference Design without notice.

2. This Reference Design should be treated as a reference only. We are not responsible for any incorrect or incomplete data and information.

- 3.Semiconductor devices can malfunction or fail. When designing electronics applications by referring to this Reference Design, customers are responsible for complying with safety standards and for providing adequate designs and safeguards for their hardware, software and systems which minimize risk and avoid situations in which a malfunction or failure of semiconductor devices could cause loss of human life, bodily injury or damage to property, including data loss or corruption. Customers must also refer to and comply with the latest versions of all relevant our information, including without limitation, specifications, data sheets and application notes for semiconductor devices, as well as the precautions and conditions set forth in the "Semiconductor Reliability Handbook".
- 4.When designing electronics applications by referring to this Reference Design, customers must evaluate the whole system adequately. Customers are solely responsible for all aspects of their own product design or applications. WE ASSUME NO LIABILITY FOR CUSTOMERS' PRODUCT DESIGN OR APPLICATIONS.
- 5.No responsibility is assumed by us for any infringement of patents or any other intellectual property rights of third parties that may result from the use of this Reference Design. No license to any intellectual property right is granted by this terms of use, whether express or implied, by estoppel or otherwise.
- 6.THIS REFERENCE DESIGN IS PROVIDED "AS IS". WE (a) ASSUME NO LIABILITY WHATSOEVER, INCLUDING WITHOUT LIMITATION, INDIRECT, CONSEQUENTIAL, SPECIAL, OR INCIDENTAL DAMAGES OR LOSS, INCLUDING WITHOUT LIMITATION, LOSS OF PROFITS, LOSS OF OPPORTUNITIES, BUSINESS INTERRUPTION AND LOSS OF DATA, AND (b) DISCLAIM ANY AND ALL EXPRESS OR IMPLIED WARRANTIES AND CONDITIONS RELATED TO THIS REFERENCE DESIGN, INCLUDING WARRANTIES OR CONDITIONS OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, ACCURACY OF INFORMATION, OR NONINFRINGEMENT.

#### 3. Export Control

Customers shall not use or otherwise make available this Reference Design for any military purposes, including without limitation, for the design, development, use, stockpiling or manufacturing of nuclear, chemical, or biological weapons or missile technology products (mass destruction weapons). This Reference Design may be controlled under the applicable export laws and regulations including, without limitation, the Japanese Foreign Exchange and Foreign Trade Law and the U.S. Export Administration Regulations. Export and re-export of this Reference Design are strictly prohibited except in compliance with all applicable export laws and regulations.

#### 4. Governing Laws

This terms of use shall be governed and construed by laws of Japan.

# Restrictions on product use

- Toshiba Electronic Devices & Storage Corporation, and its subsidiaries and affiliates (collectively "TOSHIBA"), reserve the right to make changes to the information in this document, and related hardware, software and systems (collectively "Product") without notice.
- This document and any information herein may not be reproduced without prior written permission from TOSHIBA. Even with TOSHIBA's written permission, reproduction is permissible only if reproduction is without alteration/omission.
- Though TOSHIBA works continually to improve Product's quality and reliability, Product can malfunction or fail. Customers are responsible for complying with safety standards and for providing adequate designs and safeguards for their hardware, software and systems which minimize risk and avoid situations in which a malfunction or failure of Product could cause loss of human life, bodily injury or damage to property, including data loss or corruption. Before customers use the Product, create designs including the Product, or incorporate the Product into their own applications, customers must also refer to and comply with (a) the latest versions of all relevant TOSHIBA information, including without limitation, this document, the specifications, the data sheets and application notes for Product and the precautions and conditions set forth in the "TOSHIBA Semiconductor Reliability Handbook" and (b) the instructions for the application with which the Product will be used with or for. Customers are solely responsible for all aspects of their own product design or applications, including but not limited to (a) determining the appropriateness of the use of this Product in such design or applications; (b) evaluating and determining the applicability of any information contained in this document, or in charts, diagrams, programs, algorithms, sample application circuits, or any other referenced documents; and (c) validating all operating parameters for such designs and applications. **TOSHIBA ASSUMES NO LIABILITY FOR CUSTOMERS' PRODUCT DESIGN OR APPLICATIONS.**
- PRODUCT IS NEITHER INTENDED NOR WARRANTED FOR USE IN EQUIPMENTS OR SYSTEMS THAT REQUIRE EXTRAORDINARILY HIGH LEVELS OF QUALITY AND/OR RELIABILITY, AND/OR A MALFUNCTION OR FAILURE OF WHICH MAY CAUSE LOSS OF HUMAN LIFE, BODILY INJURY, SERIOUS PROPERTY DAMAGE AND/OR SERIOUS PUBLIC IMPACT ("UNINTENDED USE"). Except for specific applications as expressly stated in this document, Unintended Use includes, without limitation, equipment used in nuclear facilities, equipment used in the aerospace industry, lifesaving and/or life supporting medical equipment, equipment used for automobiles, trains, ships and other transportation, traffic signaling equipment, equipment used to control combustions or explosions, safety devices, elevators and escalators, and devices related to power plant. IF YOU USE PRODUCT FOR UNINTENDED USE, TOSHIBA ASSUMES NO LIABILITY FOR PRODUCT. For details, please contact your TOSHIBA sales representative or contact us via our website.
- Do not disassemble, analyze, reverse-engineer, alter, modify, translate or copy Product, whether in whole or in part.
- Product shall not be used for or incorporated into any products or systems whose manufacture, use, or sale is prohibited under any applicable laws or regulations.
- The information contained herein is presented only as guidance for Product use. No responsibility is assumed by TOSHIBA for any infringement of patents or any other intellectual property rights of third parties that may result from the use of Product. No license to any intellectual property right is granted by this document, whether express or implied, by estoppel or otherwise.
- ABSENT A WRITTEN SIGNED AGREEMENT, EXCEPT AS PROVIDED IN THE RELEVANT TERMS AND CONDITIONS OF SALE FOR PRODUCT, AND TO THE MAXIMUM EXTENT ALLOWABLE BY LAW, TOSHIBA (1) ASSUMES NO LIABILITY WHATSOEVER, INCLUDING WITHOUT LIMITATION, INDIRECT, CONSEQUENTIAL, SPECIAL, OR INCIDENTAL DAMAGES OR LOSS, INCLUDING WITHOUT LIMITATION, LOSS OF PROFITS, LOSS OF OPPORTUNITIES, BUSINESS INTERRUPTION AND LOSS OF DATA, AND (2) DISCLAIMS ANY AND ALL EXPRESS OR IMPLIED WARRANTIES AND CONDITIONS RELATED TO SALE, USE OF PRODUCT, OR INFORMATION, INCLUDING WARRANTIES OR CONDITIONS OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, ACCURACY OF INFORMATION, OR NONINFRINGEMENT.
- Product may include products using GaAs (Gallium Arsenide). GaAs is harmful to humans if consumed or absorbed, whether in the form of dust or vapor. Handle with care and do not break, cut, crush, grind, dissolve chemically or otherwise expose GaAs in Product.
- Do not use or otherwise make available Product or related software or technology for any military purposes, including without limitation, for the design, development, use, stockpiling or manufacturing of nuclear, chemical, or biological weapons or missile technology products (mass destruction weapons). Product and related software and technology may be controlled under the applicable export laws and regulations including, without limitation, the Japanese Foreign Exchange and Foreign Trade Law and the U.S. Export Administration Regulations. Export and re-export of Product or related software or technology are strictly prohibited except in compliance with all applicable export laws and regulations.
- Please contact your TOSHIBA sales representative for details as to environmental matters such as the RoHS compatibility of Product. Please use Product in compliance with all applicable laws and regulations that regulate the inclusion or use of controlled substances, including without limitation, the EU RoHS Directive. **TOSHIBA ASSUMES NO LIABILITY FOR DAMAGES OR LOSSES OCCURRING AS A RESULT OF NONCOMPLIANCE WITH APPLICABLE LAWS AND REGULATIONS.**



\* Wi-Fi is a registered trademark of Wi-Fi Alliance.

\* All other company names, product names, and service names may be trademarks of their respective companies.