# **Automotive Battery Management System**

**Solution Proposal by Toshiba** 



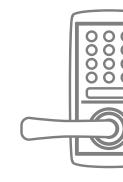










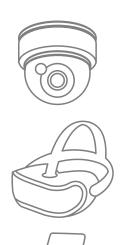






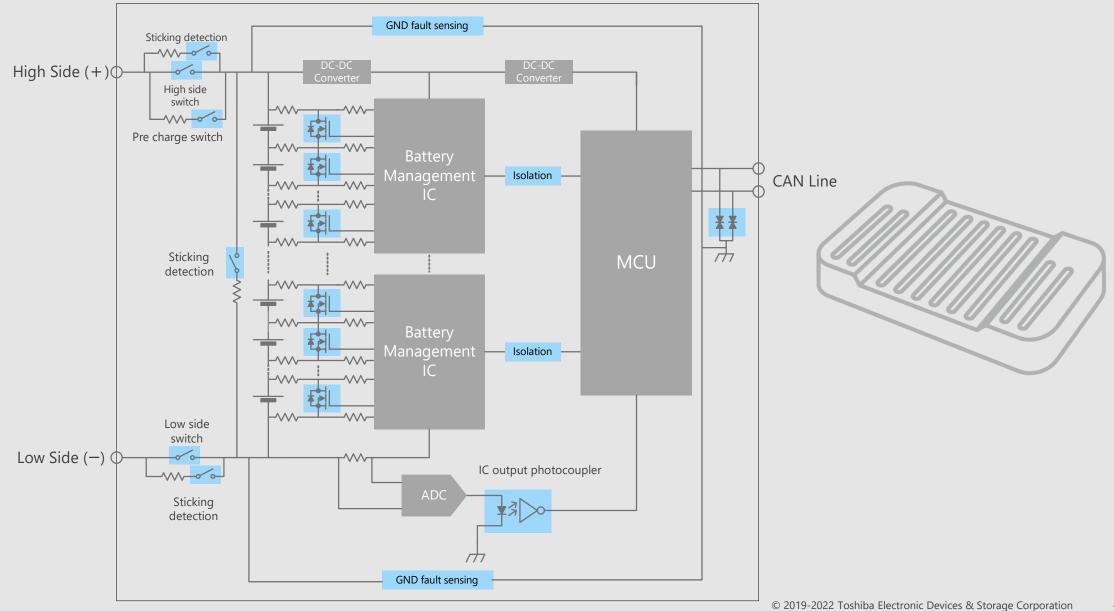


Toshiba Electronic Devices & Storage Corporation provides comprehensive device solutions to customers developing new products by applying its thorough understanding of the systems acquired through the analysis of basic product designs.



# Block Diagram

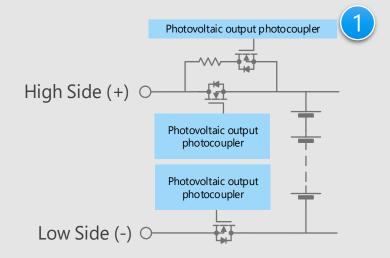
#### Battery Management System Overall block diagram



## Battery Management System Detail of charging circuit (1)

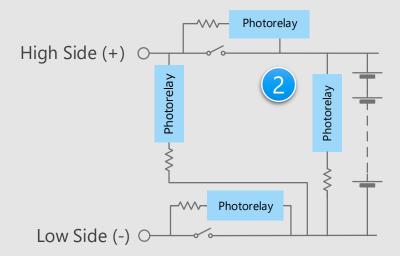
#### **Charging circuit**

Prevention of sticking



#### **Charging circuit**

Detection of mechanical relay sticking



\* Click on the numbers in the circuit diagram to jump to the detailed descriptions page

#### Criteria for device selection

- Changing from mechanical relays to semiconductor relays reduces the risk of switch failure.
- It is necessary to select the product with the optimum blocking voltage / output current for each application.
- It is necessary to select small surface mount packages suitable for miniaturization of the set.

## Proposals from Toshiba

Photocoupler for external MOSFET gate drive

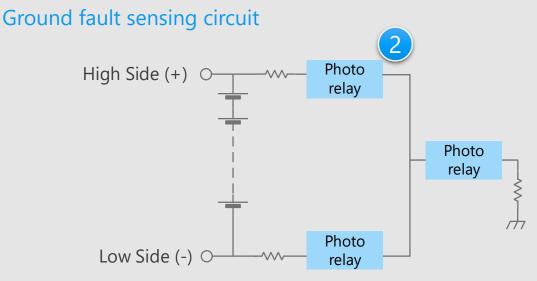
Photovoltaic output photocoupler

 Photovoltaic output photocoupler and MOSFET are in one package
 Photorelay



# Battery Management System Detail of charging circuit (2)

#### **Charging circuit**



#### Criteria for device selection

- Changing from mechanical relays to semiconductor relays reduces the risk of switch failure.
- It is necessary to select the product with the optimum blocking voltage / output current for each application.
- It is necessary to select small surface mount packages suitable for miniaturization of the set.

## Proposals from Toshiba

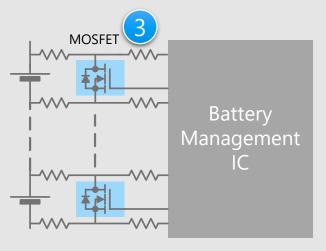
 Photovoltaic output photocoupler and MOSFET are in one package Photorelay

2

\* Click on the numbers in the circuit diagram to jump to the detailed descriptions page

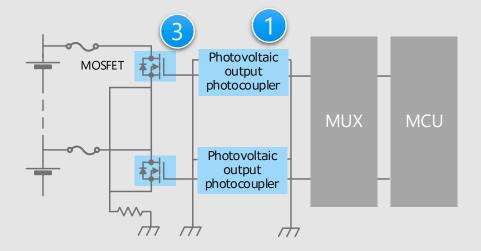
# Battery Management System Detail of charging / discharging circuit

Passive cell voltage regulation (Use of PMIC)



Passive cell voltage regulation

(Not use of PMIC)



\* Click on the numbers in the circuit diagram to jump to the detailed descriptions page

#### Criteria for device selection

- It is necessary to select the product with the optimum blocking voltage / output current for each application.
- It is necessary to select small surface mount packages suitable for miniaturization of the set.

## Proposals from Toshiba

Photocoupler for external MOSFET gate drive

Photovoltaic output photocoupler

Extensive product lineup
 General purpose small signal MOSFET



## Battery Management System Detail of control circuit

**Battery Photorelay** monitoring circuit MCU Photocoupler ADC Adding redundancy to communications Battery **Photocoupler** Management IC MCU Batterv **Photocoupler** Management IC

\* Click on the numbers in the circuit diagram to jump to the detailed descriptions page

#### Criteria for device selection

- It is necessary to apply isolation devices with low leakage current for holding total battery voltage.
- · Isolation voltage should be noted to design voltage feedback to MCU.
- A redundant signal communication is necessary for the functional safety of the systems.

#### Proposals from Toshiba

- Semiconductor relay with low leakage current
  - Photorelay
- Both high speed switching and high isolation voltage are realized
   IC output photocoupler
- Contributes to redundant communications
- Transistor output photocoupler

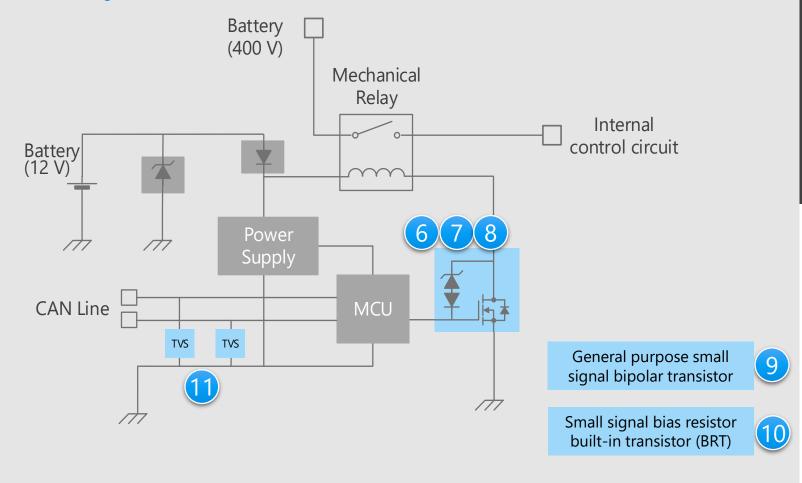






#### Battery Management System Detail of battery shutdown circuit

#### **Battery shutdown circuit**



\* Click on the numbers in the circuit diagram to jump to the detailed descriptions page

#### Criteria for device selection

- It is necessary to select a device that can protect the system from the voltage generated by the back electromotive force (EMF) of inductive loads.
- A small surface mount package is suitable for realizing miniaturization of the ECU.

#### Proposals from Toshiba

- **Built-in active clamp circuit and pull down** resistor for relay drive MOSFET with a built-in active clamp circuit
- **Driver with protection function** Low side switch / high side switch (up to 1 A)
  - Low side switch / high side switch (1 to 5 A)
- **Extensive product lineup** General purpose small signal bipolar transistor Small signal bias resistor built-in transistor (BRT) 10
- **Suitable for ESD protection** TVS diode (for CAN communication)











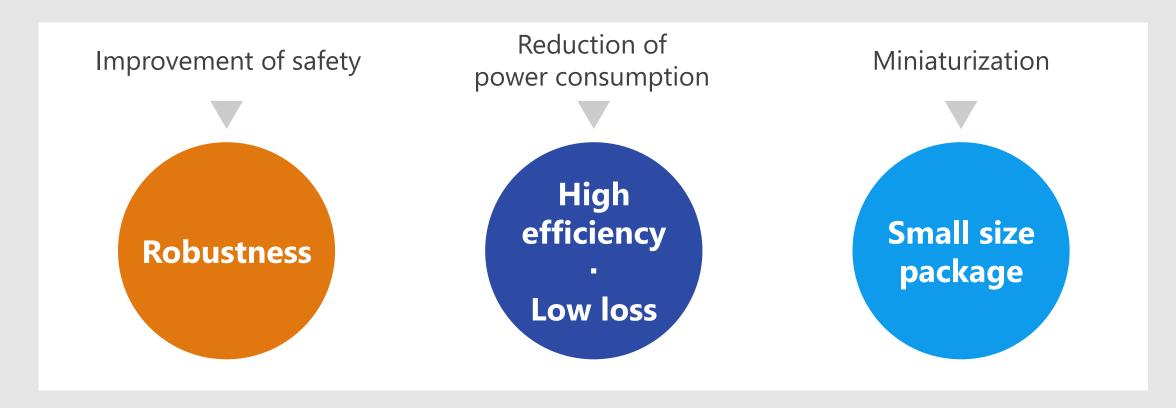






### Device solutions to address customer needs

As described above, in the design of Automotive Battery Management System, "Improvement of safety", "Reduction of power consumption" and "Miniaturization" are important factors. Toshiba's proposals are based on these three solution perspectives.



## Device solutions to address customer needs

		Robustness	High efficiency . Low loss	Small size package
1	Photovoltaic output photocoupler			
2	Photorelay			
3	General purpose small signal MOSFET			
4	IC output photocoupler			
5	Transistor output photocoupler			
6	MOSFET with a built-in active clamp circuit			
7	Low side switch / High side switch (up to 1 A)			
8	Low side switch / High side switch (1 to 5 A)			
9	General purpose small signal bipolar transistor			
10	Small signal bias resistor built-in transistor (BR	Γ)		
11	TVS diode (for CAN communication)			

# **1** Photovoltaic output photocoupler TLX9905 / TLX9906

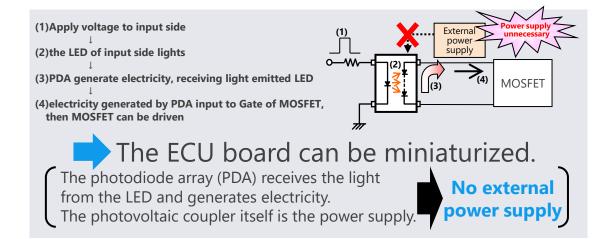


Value provided

# Photovoltaic output photocoupler that consists of an infrared light-emitting diode and a photodiode array.

External power supply for driving the lightreceiving chip not required.

The photodiode array (PDA) receives the light from the LED and generates electricity. External power source for driving the light-receiving chip is not needed due to the electricity generated by itself, and contributes to miniaturization of the circuit board.



# Semiconductor relays can be realized by combinations with MOSFET.

The output current and voltage are the highest class in the industry [Note]. The semiconductor relays of any voltage / output current can be realized combined with MOSFET.

[Note] Based on automotive photovoltaic output photocoupler as of March, 2021 by Toshiba research.

Lineup					
Part number		TLX9905	TLX9906		
Isolation voltage [Vrr	ns]	3750	3750		
Open circuit voltage [V]	Тур.	9	9		
@I <sub>F</sub> = 10 mA	Min	7	7		
Short-circuit current [μΑ]	Тур.	30	30		
@I <sub>F</sub> = 10 mA	Min	12	12		
Discharging circuit  AEC-Q101		No	Yes		
		✓	✓		







Value provided

#### Solid state relay (non-contact relay) that consists of an infrared LED and MOSFETs.

## Stable switching

No mechanical contact due to use of solid state relay. Thus, the risk of mechanical sticking and welding can be avoided, and realize stable switching.

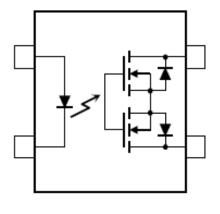
# High blocking voltage

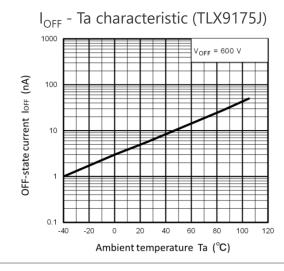
This photorelay uses MOSFETs with a breakdown voltage of 600 or 1500 V. It is suitable for the control application of main battery used in eco-friendly cars.

# **To reduce the board area**

This photorelay contributes to the reduction of the board area compared to the mechanical relay.

TLX 9175J Internal circuit





Lineup						
Part number		TLX9175J	TLX9160T			
Isolation voltage [Vrr	Isolation voltage [Vrms] 3750		5000			
Blocking voltage [V	]	600	1500			
Trigger LED current [r @Ta = 25 °C	nA]	3 (@I <sub>ON</sub> = 15 mA)	3 (@I <sub>ON</sub> = 50 mA)			
On-resistance [Ω]	Max	335 (@I <sub>ON</sub> = 15 mA)	250 (@I <sub>ON</sub> = 50 mA)			
@I <sub>F</sub> = 10mA, Ta = 25 °C	Min	185 (@I <sub>ON</sub> = 15 mA)	-			
AEC-Q101		✓	✓			



# General purpose small signal MOSFET SSM3K7002KF / SSM3J168F / SSM3J66MFV







Value provided

#### Wide lineup of small packages contribute to reduce the size and power consumption of system.

# Small package

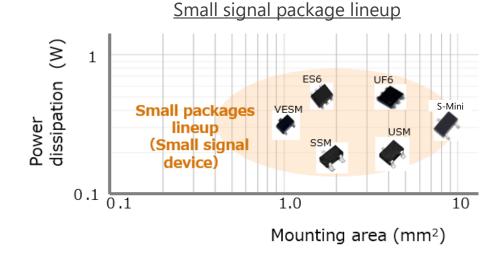
A lineup of various small packages such as SOT-723 (VESM 1.2 x 1.2 mm package) is available, contributing to reduce mounting area.

# **2** Low voltage drive

SSM3J66MFV can be driven at low gatesource voltage of 1.2 V.

# **3** AEC-Q101 qualified

AEC-Q101 qualified and can be used for various automotive applications.



Lineup							
Part number		SSM3K7002KF	SSM3J168F	SSM3J66MFV			
Package		S-Mini (SOT-346)	S-Mini (SOT-346)	VESM (SOT-723)			
V <sub>DSS</sub> [V]		60	-60	-20			
I <sub>D</sub> [A]		0.4	-0.4	-0.8			
R <sub>DS(ON)</sub>	Тур.	1.2	1.4	0.31			
@ $ V_{GS}  = 4.5 V [Ω]$ Max		1.75	1.9	0.39			
Drive voltage [V]		4.5	-4.0	-1.2			
Polarity		N-ch	P-ch	P-ch			





Value provided

#### Photocoupler consists of an infrared light emitting diode and a photodetector IC.

#### High isolation voltage and noise cutoff

Non-electrical communication provides excellent insulation. Moreover, the light receiving chip is shielded and provides excellent noise resistance.

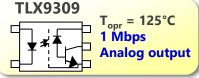
### Low power consumption and high speed transmission

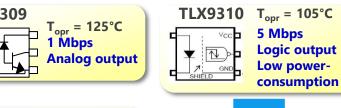
The combination of a LED and light receiving IC contributes to power consumption saving of this device. Product lineup of 1 to 20 Mbps transmission speed is available.

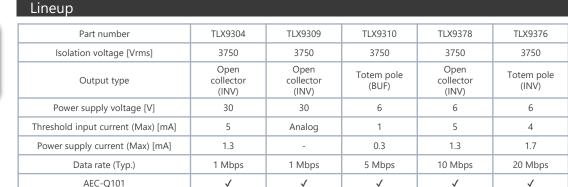
#### **Maximum operating** temperature is extended to 125 °C

In the case of TLX9304, TLX9309, TLX9378 and TLX9376, the operating temperature range of -40 to 125 °C and long lifetime are realized by adopting heat resistant package.









TLX9378	
***************************************	T <sub>opr</sub> = 125°C 10 Mbps Logic output



**Power** consumption 1/4

(Comparison with Toshiba previous products)

# Transistor output photocoupler TLX9291A / TLX9185A / TLX9000 / TLX9300 / TLX9188



Small size package

Value provided

#### Photocoupler consists of an infrared light emitting diode and a photodetector transistor.

# High isolation

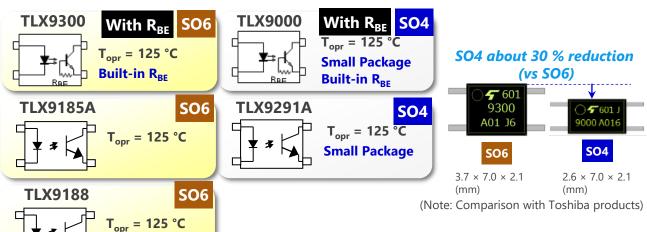
Non-electrical communication provides excellent isolation. Moreover, the light receiving chip is Faraday shielded and provides excellent noise resistance.

# **Small package**

SO4 package that reduced mounting area by about 30 % compared with our conventional SO6 package is aligned in the package lineup. It contributes to reduce occupied area on the board.

# Maximum operating temperature is extended to 125 °C

High heat resistance package has realized operating temperature range of -40 to 125 °C. The dark current of TLX9000 / TLX9300 has reduced at high temperature range by pulling out the collector cutoff current  $I_{CBO}$  by the built-in base-emitter resistance. And TLX9188 has realized a collector-emitter voltage rating of 200 V by increasing the withstand voltage of the chip.



	Lineup			
	Part number	TLX9291A / TLX9185A	TLX9000 / TLX9300	TLX9188
	Isolation voltage [Vrms]	3750	3750	3750
,	Collector-emitter voltage [V]	80	40	200
1	Dark current [μA] @Ta = 125 °C	< 100 @V <sub>CE</sub> = 48 V	< 10 @V <sub>CE</sub> = 24 V	< 50 @V <sub>CE</sub> = 200 V, Ta = 105 °C
	Conversion efficiency [%] @I <sub>F</sub> = 5 mA, V <sub>CE</sub> = 5 V, Ta = 25 °C	50 to 600 100 to 600 (GB rank)	100 to 900	50 to 600 100 to 600 (GB rank)
	Conversion efficiency (saturation) [%] $@I_F = 1 \text{ mA}, V_{CE} = 0.4 \text{ V}, Ta = 25 °C$	> 30	> 30	> 30
)	AEC-Q101	<b>√</b>	<b>√</b>	<b>√</b>

# 6

# MOSFET with a built-in active clamp circuit SSM3K347R / SSM3K337R







Value provided

These devices have a built-in active clamp circuit to reduce the number of components and to save mounting area.

## Built-in active clamp circuit

MOSFET with a built-in active clamp circuit which connected a zener diode between the drain and gate terminals prevents damage caused by voltage surges generated by inductive loads such as a mechanical relay.

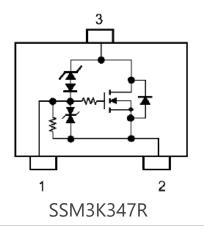
# Built-in pull-down resistor

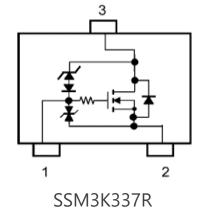
SSM3K347R has built-in 47 k $\Omega$  pull-down resistor between the gate and source terminals, thus contributes to reduction of number of components and mounting area.

# 3 Low voltage drive

These devices can be driven at low gatesource voltage of 4.0 V.

#### Internal circuit





Pin Assignment

1. Gate

2. Source

3. Drain

Lineup						
Part number		SSM3K347R	SSM3K337R			
Package		SOT-23F	SOT-23F			
V <sub>DS(DC)</sub> [V]		38	38			
I <sub>D</sub> [A]		2	2			
$R_{DS(ON)}$ [m $\Omega$ ]	Тур.	350	161			
$R_{DS(ON)}$ [m $\Omega$ ] Typ. $@V_{GS} = 4.0 \text{ V}$ Max		480	200			
Polarity		N-ch	N-ch			

#### Low side switch / High side switch (up to 1 A) TPD1044F / TPD1054F / TPD1052F





Small size package

Value provided

#### Various protection and diagnostic output functions are built in, contributing to improve reliability and to miniaturize the system.

**Built-in various protection** and diagnostic output functions

Overcurrent and overheat protection and diagnostic output (except TPD1044F) to the MCUs or the control circuits are built in. These functions contribute to improve reliability of the system.

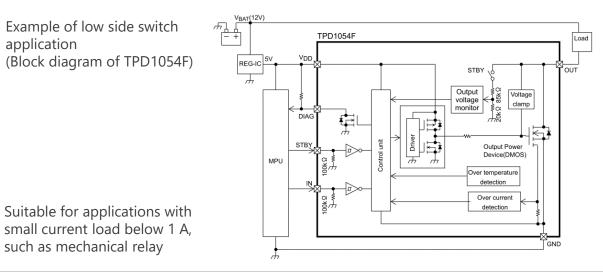
Can be controlled by logic level voltage

It is possible to be controlled directly by output signal of MCUs or CMOS logic ICs. **Small package** 

PS-8 is small surface mount package. It contributes to the miniaturization of system.

Example of low side switch application (Block diagram of TPD1054F)

such as mechanical relay



Lineup						
Function	Low sid	High side switch				
Part number	TPD1044F	TPD1054F	TPD1052F			
Package	Package PS-8 (2.8 x 2.9 mm)					
Features	Overcurrent / overtemperature protection     Active clamp     On-resistance: 0.6 Ω	Overcurrent / overtemperature protection     Active clamp     Diagnostic output function     On-resistance: 0.8 Ω	Overcurrent / overtemperature protection     Diagnostic output function     On-resistance: 0.8 Ω			

#### Low side switch / High side switch (1 to 5 A) TPD1058FA / TPD1055FA







Value provided

#### Various protection and diagnostic output functions are built in, contributing to improve reliability and to miniaturize the system.

**Built-in various protection** and diagnostic output functions

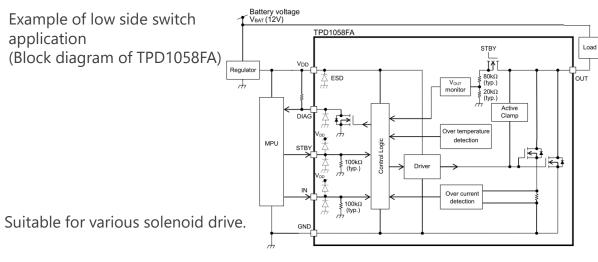
Overcurrent and overheat protection and diagnostic output to the MCUs or the control circuits are built in. These functions contribute to improve reliability of the system.

Can be controlled by logic level voltage

It is possible to be controlled directly by output signal of MCUs or CMOS logic ICs. **Small package** 

WSON10 is small surface mount package. It contributes to the miniaturization of system.

Example of low side switch application (Block diagram of TPD1058FA)



Lineup		
Function	Low side switch	High side switch
Part number	TPD1058FA	TPD1055FA
Package	Back surface WSON10	(3 x 3 mm)
Features	<ul> <li>Overcurrent / Overtemperature protection</li> <li>Active clamp</li> <li>Diagnostic output function</li> <li>ON-resistance: 0.1 Ω</li> </ul>	Overcurrent / Overtemperature protection     Diagnostic output function     ON-resistance: 0.12 Ω



# General purpose small signal bipolar transistor 2SC2712 / 2SA1162 / 2SC4116 / 2SA1586 / TTA501 / TTC501 and others







Value provided

#### **Extensive product lineup to meet customers' needs.**

# Extensive lineup of packages

Various packages such as 1-in-1, 2-in-1 are provided and suitable products for circuit board design are selectable.

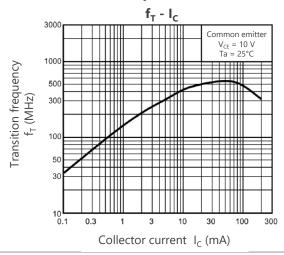
## **Extensive product lineup**

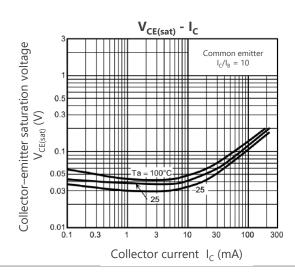
Various product lineups, such as general purpose, low noise, low  $V_{CE(sat)}$  and high current types are provided. Products can be selected in accordance with the application.

# **3** AEC-Q101 qualified

AEC-Q101 qualified and can be used for various automotive applications.

#### **Characteristic examples of 2SC2712**





Lineup								
Package		SOT	-23F		OT-323) )T-323F)*	S-Mini (S	SOT-346)	
Classification	I Vara I IVI	I <sub>C</sub>   [mA]	NPN	PNP	NPN	PNP	NPN	PNP
General purpose	50	150	14114		2SC4116	2SA1586	2SC2712	2SA1162
deficial purpose	50	500					2SC3325	2SA1313
Low noise	120	100			2SC4117	2SA1587	2SC2713	2SA1163
	50	1700				2SA2195*		
High current	50	2000		TTA501				
	50	2500	TTC501					

<sup>\*</sup> indicates UFM package

# Small signal bias resistor built-in transistor (BRT) RN1907FE / RN2907FE / RN1901 / RN2901 Series







Value provided

#### **Extensive product lineup to meet customers' needs.**

Built-in bias resistor type
(BRT: Bias Resistor built-in Transistor)

The BRTs contribute to reduction of the number of components, assembly workload and mounting area of circuit boards.

**Extensive lineup of package** and pin assignment

Various package lineups, such as 1-in-1, 2-in-1 and various pin assignment type are provided and suitable products for circuit board design are selectable.

3 AEC-Q101 qualified

AEC-Q101 qualified and can be used for various automotive applications.

R1	Ri R2 R2 R1  Common emitter NPN	R1 R2	R1 R1	R1 R2
W2		R2 R1	R2 R2	R2 R1
R2		Point-symmetrical	Parallel	Point-symmetric
NPN		NPN x 2	NPN x 2	NPN + PNP
PNP	RI R2 R1 Common emitter	R1 R2 R1 R2 Point-symmetrical PNP x 2	Parallel PNP x 2	Point-symmetric: PNP+NPN

Lineup						
	Part number	NPN (BRT)	PNP (BRT)			
Dackage	ES6 (SOT-563)	RN1907FE	RN2907FE			
Package	US6 (SOT-363)	RN1901	RN2901			
	V <sub>CEO</sub> [V]	50	-50			
	I <sub>C</sub> [mA]	100	-100			

# TVS diode (for CAN communication) DF3D18FU / DF3D29FU / DF3D36FU



Value provided

#### TVS diodes prevent system damage and malfunction caused by electrostatic discharge (ESD).

# Improve ESD pulse absorbability

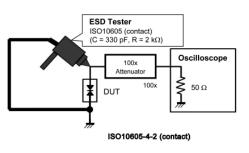
Toshiba proprietary Zener process improves the ESD pulse absorption of TVS diodes. (Achieving both low dynamic resistance  $R_{DYN}$  and low capacitance between terminals  $C_t$ )

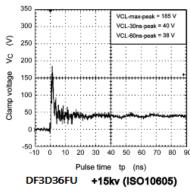
# Supports CAN, CAN FD and FlexRay

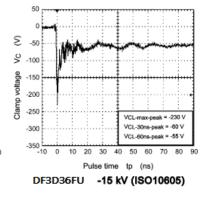
These are products applicable to invehicle LAN communication such as CAN, CAN FD and FlexRay.

# **3** High ESD immunity

 $V_{ESD} > \pm 30 \text{ kV @ISO } 10605$  $V_{ESD} > \pm 20 \text{ kV @IEC } 61000-4-2 \text{ (Level 4)}$ 







Lineup			
Part number	DF3D18FU	DF3D29FU	DF3D36FU
Package	USM (SOT-323)		
V <sub>ESD</sub> [kV] @ISO 10605	±30	±30	±20
V <sub>RWM</sub> (Max) [V]	12	24	28
C <sub>t</sub> (Typ. / Max) [pF]	9 / 10		6.5 / 8
R <sub>DYN</sub> (Typ.) [Ω]	0.8	1.1	1.5

(Note) The above characteristics curves are presented for reference only and not guaranteed by production test, unless otherwise noted. This product is an ESD protection diode and cannot be used for purposes other than ESD protection.

If you are interested in these products and have questions or comments about any of them, please do not hesitate to contact us below:

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