# Isolated Gate Drive Circuit for 3-Phase Inverter

# Design guide

# RD238-DGUIDE-01

# **Toshiba Electronic Devices & Storage Corporation**

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### 1. Introduction

This Design Guide describes the design of the Isolated Gate Drive Circuit for 3-Phase Inverter (hereinafter referred to as "this Design").

3-phase inverters which is capable of converting power are indispensable for not only industrial inverters but also for renewable energy such as photovoltaic power generation, and will become increasingly important in the future.

This design allows isolated gate drive of power modules (such as IGBT modules) used in 3-phase inverter circuits.

It incorporates various protective functions and uses the smart gate driver coupler <u>TLP5222</u> that does not require complicated external circuit, realizing a 7-channel (U-, V-, and W-phase high-side low-side and braking circuit) gate drive circuit on a small board. UVLO monitors and protects against the drop in gate-drive-voltage, overcurrent protection by detecting DESAT (non-saturation) and self-turn-on prevention by active miller clamp can be equipped to safely drive the power module.

It is also possible to adjust each component according to the actual circuit designs. Refer to this design guide, the datasheets of TLP5222 and other equipped components, and other related documents.

When this design is considered to use actual application, refer to the TLP5222 datasheet and design circuits to make operation conditions and environments meet applied safety standard.



Fig. 1 Photograph of the design

### 2. Main components used

#### 2.1. Smart Gate Driver Coupler TLP5222

This design uses a smart gate driver coupler  $\underline{\text{TLP5222}}$  with various built-in protective functions for the gate drive of the Power Module. The main features of TLP5222 are as follows.

- Peak output current: ± 2.5A (Max.)
- Operating temperature:-40 to 110°C
- Power supply voltage: 15 to 30V (recommended)
- Input-side power supply:-0.5 to 7V
- Output-side total power supply:-0.5 to 35V
- Threshold input current: 6.0mA (Max.)
- Supply current: 5mA (Max.)
- Propagation delay: 250ns (Max.)
- DESAT leading edge blanking time: 1.4µs (Typ.)
- DESAT mute time: 40µs (Max.)
- Common-mode transient immunity: ± 25kV/µs (Min.)
- Isolation voltage: 5000Vrms (Min.)
- Safety Standards
  - UL approved : UL1577, File No. E67349
  - cUL approved : CSA Component Acceptance Service No. 5A File No. E67349
  - VDE approved : EN 60747-5-5, EN 62368-1 (Note 2.1)
  - CQC approved : GB4943.1, GB8898 Japan Factory

Note 2.1: When a VDE approved type is needed, please designate the Option (D4).

• Mechanical parameters: creepage and clearance distances 8mm (Min.)





#### 2.2. Small signal MOSFET SSM3K15AFS

This design uses the N-ch MOSFET <u>SSM3K15AFS</u> to drive TLP5222. The main features of SSM3K15AFS are as follows.

- 2.5V drive
- Low on-resistance:

$$\begin{split} R_{DS(ON)} &= 3.6\Omega \; (Max.) \; (@V_{GS} = 4V) \\ R_{DS(ON)} &= 6.0\Omega \; (Max.) \; (@V_{GS} = 2.5V) \end{split}$$



Fig. 2.2 SSM3K15AFS Internal Circuit Configuration and Package (SOT-416)

## 3. Outline of Isolated Gate Drive Circuit for 3-Phase

## Inverter

This design is a gate driver that can drive power modules for 3-phase inverters. This design is equipped with a gate drive circuit using the smart gate driver coupler TLP5222, the isolated power supply, and the protective circuits.

### 3.1. Features

- Single power entry (DC24V)
- Short-circuit proof (DESAT detecting method)
- Gate-drive voltage-protection (UVLO)
- Active miller clamp (AMC)
- Output on/off control
- Fault detection output and automated reset of protection operation
- Temperature monitor output

# 3.2. External View of Gate Driver Board and Example of Power Module Connection

Fig. 3.1 is an external view of this design.



Front Side



Back Side

#### Fig. 3.1 External View

Fig. 3.2 shows the configuration of this design and the power module.

Connect the design to the power module connection board (Front Side image in Fig. 3.2) and the power module to the power module connection board (Back Side image in Fig. 3.2). Prepare a separate BOARD for the power module so that the power module pins can be connected to the connector of this design according to Table 3.3.



### Fig. 3.2 Power Module Connection Board Example

### 3.3. Pin Description

This section describes specifications of pin for each connector.

Table3.1 shows the description of the control power supply connector (CN10).

Pin#	Signal name	Description	Pin#	Signal name	Description
1	VDD	Power supply voltage for control	2	GND	GND



Fig. 3.3 Control Power Supply Connector

Table3.2 shows the description of the input/output signal connector (CN11).

				=			
Pin #	Signal name	I/O	Description	Pin#	Signal name	I/O	Descript ion
1	IN_HU	Ι	U-phase high side PWM signal input	2			
3	IN_HV	Ι	V-phase high side PWM signal input	4			
5	IN_HW	Ι	W-phase high side PWM signal input	6			
7	IN_LU	Ι	U-phase low side PWM signal input	8			
9	IN_LV	Ι	V-phase low side PWM signal input	10			
11	IN_LW	Ι	W-phase low-side PWM signal input	12			
13	EN	Ι	Enable signal input	14	GND	_	
15	FAULT	0	Fault Detection Output (pull-up resistor collector output)	16	GND		GND
17	IN_BR	Ι	Gate signal input for brake	18			
19	TH1	-	Temperature detection terminal 1	20			
21	TH2	-	Temperature detection terminal 2	22			
23	(5)()	_	Terminal for applying external power 5V	24			
25	(37)	-	(Optional)	26			

#### Table 3.2 Input/Output Signal Connector (CN11)



#### Fig. 3.4 Input/Output Signal Connector

Table 3.3 shows the description of the power module connectors.

	Pin#	Description		Pin#	Description
CN21	1,2,3,4	W-phase high-side collector	CN22	1,2,3,4	W-phase low-side collector
CN24	1,3	W-phase high-side gate	CN23	1,3	W-phase low-side gate
	2,4	W-phase high-side emitter		2,4	W-phase low-side emitter
CN18	1,3	V-phase high-side gate	CN12	1,3	Temperature detection 1
	2,4	V-phase high-side emitter		2,4	Temperature detection 2
CN20	1,2,3,4	V-phase high-side collector	CN15	1,3	U-phase low-side gate
CN16	1,3	U-phase high-side gate		2,4	U-phase low-side emitter
	2,4	U-phase high-side emitter	CN14	1,2,3,4	U-phase low-side collector
CN13	1,2,3,4	U-phase high side collector	CN19	1,3	V-phase low-side gate
				2,4	V-phase low-side emitter
			CN17	1,2,3,4	V-phase low-side collector
			CN26	1,3	Brake gate
				2,4	Brake emitter
			CN25	1,2,3,4	Brake collector

#### **Table 3.3 Power Module Connectors**



Fig. 3.5 Power Module Connectors

### 3.4. Specifications

Table 3.4 lists the recommended operating ranges of the gate driver for the power module for the 3-phase inverter, and Table 3.5 lists the electrical characteristics of the gate drive output voltage and protection functions.

Item				Тур.	Max.	Unit
Power supply voltage for control		V <sub>DD</sub>	20.0	24	28.0	V
Input signal		H Level	4.0		5.0	M
(gate control signal, enable signal)	INPUT	L Level	0	_	1.8	V
Switching Frequency Note 3.1		f <sub>sw</sub>		_	20	kHz

Note 3.1: Please set within the rated temperature of each component in actual use conditions.

Item	Symbol	Conditions	Min.	Тур.	Max.	Unit	
Gate drive output H level voltage	V <sub>CC2_HU</sub>		14.4	16	17.6	V	
Gate drive output L level voltage	$V_{\text{EE}_{HU}}$		-10	-8	-6	V	
UVLO_threshold	V <sub>UVLOHU</sub>	Protection operation voltage	9.2	10.0	11.1		
(V <sub>CC2_HU</sub> -V <sub>E_HU</sub> )	V <sub>UVLO+_</sub> HU	Protection release voltage	10.5	11.4	12.5	V	
Gate drive H level peak current	I <sub>OPH_HU</sub>	_	_		2.5	A	
Gate drive L level peak current	I <sub>OPL_HU</sub>		-2.5		_	А	

#### Table 3.5 Electrical Characteristics

Table 3.5 shows the electrical characteristics of the U-phase high side. 'HU' in the symbol indicates the U-phase high side. V-phase/W-phase high-side, U-phase/V-phase/W-phase low-side and brake circuit are also the same as U-phase high-side.

### 4. Circuit Design

#### 4.1. Overall Block Diagram

Fig. 4.1 shows the block diagram of this design. Smart gate driver coupler TLP5222 and isolated DC-DC converter are equipped. This design has seven gate outputs for the high-side, low-side and brake circuits of the U-, V-, and W-phases.

It operates according to the control power supply from VDD.



Fig. 4.1 Block Diagram of Isolated Gate Drive Circuit for 3-Phase Inverter

#### 4.2. Internal 5V Power Supply

Fig. 4.2 shows the internal 5V power supply circuit. The control power  $V_{DD}$  is supplied to the control IC (U80) for 5V power supply. LMR51430XDDCR (made by Texas Instruments) is used for the control IC. The output 5V of the internal 5V power supply circuit is supplied to the input-side power supply terminal  $V_{CC1}$  and gate-control-signal input circuit of TLP5222 (U301 to U307).





### 4.3. Gate Control Signal Input Circuit (TLP5222 Primary Side)

Fig. 4.3 shows the gate control signal input circuit of TLP5222 on the U-phase high side.

V-phase/W-phase high-side, U-phase/V-phase/W-phase low-side and brake circuit are also the same as U-phase high-side. However, EN controls the active/inactive state of this design with one input (Pin13 of CN11).



Fig. 4.3 Gate Control Signal Input Circuit

### 4.3.1. Gate Control Signal Input

There are U-phase high-side gate control signal input, IN\_HU (input signal), and EN (enable). EN can control enable/disable of gate drive output. When enabled, EN signal is High and when disabled EN is Low. When EN is open, it is enabled because it is pulled up by the internal circuit. The IN\_HU and EN are input to TC7SZ08FE (AND circuit), and the OUTPUT Y is input to the gates of MOSFET  $Q_{201}$ . When both IN\_HU and EN are H (output Y is H), an input on-current  $I_{F(ON)}$  flows between ANODE\_HU (of LED1) and CATHODE\_HU (of LED1) of the U-phase high-side TLP5222 after MOSFET  $Q_{201}$  is turned on. This  $I_{F(ON)}$  turns on the U-phase high-side power module. When Y is Low, there is no  $I_F$  between ANODE\_HU and CATHODE\_HU, so the power module is disabled.

The  $I_F$  (LED incoming forward current) between the anode and cathode on the primary side of the TLP5222 is expressed by the following equation:

$$I_F = \frac{V_{DD} - V_F}{R241} - \frac{V_F}{R251} \tag{4-1}$$

 $I_F$  of TLP5222 is set between 9mA and 10mA the current flowing through R241. R241 is connected to 5V power supply, and the current flowing to R251 is 1mA. The LED incoming forward voltage  $V_F$ between the anode and cathode on the primary side of the TLP5222 is calculated as 1.67V (Typ.). R241 and R251 are determined by the following equations.

$$R241 = \frac{V_{DD} - V_F}{10mA} = \frac{5 - 1.67}{10mA} \approx 333\Omega$$
$$R251 = \frac{V_F}{1mA} = \frac{1.67}{1mA} \approx 1670\Omega$$

In the actual circuit, R241 of  $330\Omega$  and R251 of  $2200\Omega$  are selected to be close to the values calculated above.

In this situation, according to equation (4-1),  $I_F$  is 9.33mA.

$$I_F = \frac{5 - 1.67}{330} - \frac{1.67}{2200} = 9.33mA$$

Table 4.1 shows the truth values.

IN_HU (CN11:Pin1)	EN (CN1:Pin13)	U-phase high side Power module
L	L	OFF
Н	L	OFF
Н	H	ON
L	Н	OFF

#### Table 4.1 Truth Table

Since a pull-up resistor is connected to EN pin in this design, this pin is active when no EN is input. In order to be inactive by EN, a low-level input is required.

#### **4.3.2.** Error Detection Output

In this design, FAULT pin (Pin15 of CN11) is set to L-level when one of the seven channels of the power module activates DESAT detect. Each of the seven faults is detected by a wired OR and outputted to FAULT pin (Pin15 of CN11). During UVLO operation, gate output voltage pin (VOUT) goes to the VEE voltage, but FAULT pin does is not set go to the L level. FAULT pin returns from L level to H level due to the automated reset of protection operation.

Refer to the TLP5222 datasheet and the application note for the smart gate driver coupler - Advanced edition.

#### 4.4. Gate Drive Power Supply Circuit

Fig. 4.4 shows the power supply circuit for gate drive. The gate-drive power supply is a 4-output isolated DC-DC converter. The DC-DC converter has 3 outputs for high side of the U-phase, V-phase, and W-phase, because the emitter voltage of each phase high-side swings independently from GND to the collector voltage of the power module.

The emitters on each phase's low-side are of a single-output configuration, as they share the same GND.

In this section, the output voltage of the U-phase high side is calculated. Calculations for the V-phase high-side, W-phase high-side, and each phase low-side are also the same as for the U-phase high-side.

In this design, the isolated DC-DC converter is a flyback converter method that converts the power supply  $V_{DD}$  for control into a voltage 24V between  $V_{CC2\_HU}-V_{EE\_HU}$ . Between  $V_{CC2\_HU}-V_{EE\_HU}$ , the Zener Diode (D56) of the Zener Voltage 16V and Resistor (R75) are connected in series. The turn-on gate drive output voltage is generated by the Zener voltage 16V ( $V_{CC2\_HU}-V_{E\_HU}$ ) and the turn-off gate drive output voltage is generated by the voltage-8V ( $V_{EE\_HU}-V_{E\_HU}$ ) across R75.

These gate drive output voltages are set in consideration of the rated gate voltage and gate switching characteristics of the power module.



Fig. 4.4 Gate Drive Power Supply Circuit

LT8306 (made by Analog Devices) is used for the control IC of the flyback converter. The voltage between  $V_{CC2\_HU}-V_{EE\_HU}$  can be expressed as equation (4-2) using the external resistor (R52, R54) and the transformer turns ratio ( $N_{PS1}$ ).

$$V_{CC2\_HU} - V_{EE\_HU} = I_{RFB} \times \left(\frac{R52 + R54}{N_{PS1}}\right) - V_F$$
 (4 - 2)

From equation (4-2), (R52+R54) can be expressed by equation (4-3).

$$R52 + R54 = \left(\frac{N_{PS1}}{I_{RFB}}\right) \times \{ (V_{CC2\_HU} - V_{EE\_HU}) + V_F \}$$
(4-3)

In this design, R52, R54 are set under the following conditions.

$$\begin{split} N_{PS1} &= 0.429 \; (T50 \; turns \; ratio) \\ I_{RFB} &= 100 \mu A \; (U50 \; internal \; reference \; current) \\ V_F &= 0.4 V \; (D53 \; forward \; voltage) \\ V_{CC2\_HU} - V_{EE\_HU} &= 24 V \end{split}$$

If the measured output voltage  $V_{CC2\_TOP\_U}-V_{EE\_TOP\_U}$  (MEAS) of the actual resistance value (R52, R54) is incorrect with respect to the target output voltage  $V_{CC2\_HU}-V_{EE\_HU}$ , readjust it to the final resistance value (R52 (FINAL) and R54 (FINAL)) using the following formula.

$$R_{52(FINAL)} + R_{54(FINAL)} = \frac{V_{CC2\_HU} - V_{EE\_HU}}{V_{CC2\_HU} - V_{EE\_HU} (MEAS)} \times (R_{52} + R_{54})$$

In this design,  $R52 = 100k\Omega$  and  $R54 = 4.7k\Omega$  are readjusted.

#### 4.5. Gate Drive Circuit (TLP5222 Secondary Side)

Fig. 4.5 shows the gate-drive circuit of the U-phase high side (NM stands for Not Mounted, and it is not installed). V-phase/W-phase high-side, U-phase/V-phase/W-phase low-side and brake circuit are also the same as U-phase high-side.

The gate drive circuit consists of a gate resistor for adjusting the turn-on and turn-off and a circuit for detecting DESAT.



Fig. 4.5 Gate Drive Circuit

#### 4.5.1. Gate Resistance

Fig. 4.6 shows the gate resistance configuration at turn-on. When the gate-control signal applied to HU (Pin 1 of CN11) goes to the H level,  $V_{OUT_HU}$  signal goes to the H level. The power module gate is charged via the resistance path shown in Fig. 4.6 to turn on the power module.





The gate-resistor  $R_{G(ON)}$  at turn-on can be expressed by equation (4-4).

$$R_{G(ON)} = \frac{R_{321} \times R_{331}}{R_{321} + R_{331}} + \frac{R_{361} \times R_{371}}{R_{361} + R_{371}}$$
(4-4)

The gate drive H-level peak current  $I_{OPH}$  at turn-on is calculated by equation (4-5).

$$I_{OPH} = \frac{|V_{GS}|}{r_{ig} + R_{G(ON)}}$$
(4 - 5)

For  $I_{OPH}$  < 2.5A from Table 3.5, equation (4-4) can be transformed, and  $R_{G(ON)}$  can be expressed as equation (4-6).

$$R_{G(ON)} > \frac{|V_{GS}|}{2.5A} - r_{ig} \tag{4-6}$$

In this design,  $R_{G(ON)}$  is adjusted according to the following conditions.

 $|V_{GS}| = |V_{CC2\_HU} - V_{EE\_HU}| = |16V - (-8V)| = 24V$  $r_{ig} = 3.75\Omega$  (Power Module internal-gate resistor)

From equation (4-6),

$$R_{G(ON)} > \frac{24V}{2.5A} - 3.75\Omega = 5.85\Omega$$

R321 = R331 =  $10\Omega,\,R361$  = R371 =  $5.6\Omega$  is selected, and  $R_{G(ON)}$  is adjusted to  $7.8\Omega$  according to the equation (4-4).

 $I_{OPH}$  is  $I_{OPH}$  = 2.08A (< 2.5A) from equation (4-5).

Fig. 4.7 shows the gate resistance configuration at turn-off. When the gate-control signal applied to HU (Pin 1 of CN11) goes to the L level,  $V_{OUT_HU}$  signal goes to the L level. The power module gate is discharged via the resistor configuration shown in Fig. 4.7 to turn off the power module.





The gate-resistance  $R_{G(OFF)}$  at turn-off can be expressed by equation (4-7).

$$R_{G(OFF)} = \frac{R_{321} \times R_{331}}{R_{321} + R_{331}} + \frac{R_{361} \times R_{371} \times R_{391} \times R_{401}}{R_{361} \times R_{371} \times R_{391} + R_{371} \times R_{391} \times R_{401} + R_{391} \times R_{401} \times R_{361} + R_{401} \times R_{361} \times R_{371}} (4-7)$$

The gate drive L-level peak current  $I_{OPL}$  at turn-off is calculated by equation (4-8).

$$I_{OPL} = \frac{|V_{GS}|}{r_{ig} + R_{G(OFF)}} \tag{4-8}$$

 $I_{OPL}$  < |-2.5A| from Table3.5. To do so, we can transform equation (4-8) and express  $R_{G(OFF)}$  using equation (4-9).

$$R_{G(OFF)} > \frac{|V_{GS}|}{|-2.5A|} - r_{ig} \tag{4-9}$$

In this design,  $R_{G(OFF)}$  is adjusted according to the following conditions.

 $|V_{GS}| = |V_{EE_{TOP_U}} - V_{CC2_{TOP_U}}| = |(-8V) - 16V| = 24V$ ri<sub>g</sub> = 3.75 $\Omega$  (Power Module internal-gate resistor)

From equation (4-9),

$$R_{G(OFF)} > \frac{24V}{2.5A} - 3.75\Omega = 5.85\Omega$$

 $R321 = R331 = R391 = R401 = 10\Omega \text{ and } R361 = R371 = 5.6\Omega \text{ are selected, and } R_{G(OFF)} \text{ is adjusted}$  to 6.8  $\Omega$  according to equation (4-7).

 $I_{\text{OPL}}$  is  $I_{\text{OPL}}$  = 2.27A ( < 2.5A) according to equation (4-8).

In this design, gate-driven peak-current  $I_{\text{OPH}} < 2.5 \text{A}$  ( $I_{\text{OPL}} < |-2.5 \text{A}|$ ). To do so, adjust  $R_{G(\text{ON})}$  and  $R_{G(\text{OFF})}$  to match the internal gate resistor of the power module actually used.

Generally, increasing RG(ON) results in a longer turn-on fall time for the collector-emitter voltage (VCE). Additionally, the DESAT detection for the short-circuit protection function, which will be described later, sets the threshold voltage (VDESAT) at VCE saturation plus a few volts. During turn-on, if the time for VCE to fall below VDESAT ( $t_{on_VCE_DESAT}$ ) exceeds the sum of the DESAT leading edge blanking time of TLP5222( $t_{desat\_LEB}$ ) and the DESAT capacitor charging time ( $t_{BLANK}$ ), DESAT detection will occur, causing the power module to soft shut down and fail to turn on properly.

Adjust R<sub>G(ON)</sub> so that the tON\_VCE\_DESAT is shorter than the tDESAT\_TOTAL.(Refer to Fig. 4.8)



Fig. 4.8 Timing Chart at Turn-on

Since the gate resistance loss affects heat generation, use it within the rating by referring to the loss calculation below.

Gate Resistance Loss  $P_R_{G(ON)}$  at turn-on and Gate Resistance Loss  $P_R_{G(OFF)}$  at turn-off can be calculated by the following equation.

$$P_{-}R_{G(ON)} = \frac{R_{G(ON)}}{r_{ig} + R_{G(ON)}} \times P_{GATE(ON)}$$

$$(4 - 10)$$

$$P_{R_{G(OFF)}} = \frac{R_{G(OFF)}}{r_{ig} + R_{G(OFF)}} \times P_{GATE(ON)}$$

$$(4 - 11)$$

Turn-on charging energy (PGATE\_ON) can be calculated from the gate voltage VGS, the gate drive frequency  $f_{sw}$ , and the gate charge Qg of the power module.

$$P_{GATE(ON)} = \frac{1}{2} \times V_{GS} \times Q_g \times f_{SW}$$
(4 - 12)

If expression (4-12) is assigned to expression (4-10), (4-11), then  $P_R_{G(ON)}$  and  $P_R_{G(OFF)}$  are as follows.

$$P_{-}R_{G(ON)} = \frac{R_{G(ON)}}{r_{ig} + R_{G(ON)}} \times \frac{1}{2} \times V_{GS} \times Q_g \times f_{SW}$$

$$(4-13)$$

$$P_{R_{G(OFF)}} = \frac{R_{G(OFF)}}{r_{ig} + R_{G(OFF)}} \times \frac{1}{2} \times V_{GS} \times Q_g \times f_{SW}$$
(4 - 14)

As the loss of gate resistor is affected by  $r_{ig} \cdot Q_g$  of power module used, use it within the rated value according to the actual specification.

Table 4.2 shows the gate resistance loss per wire calculated under the following conditions. The gate resistance loss per cycle is set within the rated 0.5W of the used resistance.

Gate voltage  $V_{GS} = 24V$ Gated charge  $Q_g = 900$ nC of the Power Module Internal gate-resistance of the power module  $r_{ig} = 3.75\Omega$ Gate-drive frequency  $f_{SW} = 20$ kHz

R#	Resistance value [Ω]	$P_R_{G(ON)}[W]$	$P_R_{G(OFF)}[W]$	Cycle by cycle [W]	Used resistor rating [W]
R321	10	0 060	0 070	0 1/18	
R331	10	0.009	0.079	0.140	
R361	5.6	0.025	0.010	0 035	0.5
R371	5.6	0.025	0.010	0.055	(2012mm)
R391	10	_	0.018	0.018	
R401	10	_	0.010	0.010	

#### Table 4.2 Gate Resistance Loss

When adjusting the gate resistor according to the actual specifications, consider the heat generation, switching loss,  $V_{CE}$  surge voltage, etc. of the respective components. Refer to the data sheet and the related documentation of the power module, etc. to be used to select the gate resistance value.

#### 4.6. Protection Circuit

This section explains the protection circuit of the U-phase high side. V-phase/W-phase high-side, U-phase/V-phase/W-phase low-side and brake circuit are also the same as U-phase high-side.

#### 4.6.1. DESAT (Desaturate) Detection Operation

DESAT detection function monitors the collector-emitter voltage ( $V_{CE}$ ) of the power module that is turned on at the DESAT\_HU pin, and protects the power module from being damaged by overcurrent.

If an overcurrent flows into the collector current ( $I_C$ ) of the power module, the Collector Current ( $I_c$ ) and the Collector-Emitter Voltage ( $V_{CE}$ ) static curve will also raise  $V_{CE}$  along with  $I_C$ .

When  $V_{CE}$  is monitored by the DESAT\_HU pin and DESAT threshold voltage of TLP5222 ( $V_{DESAT}$ ) = 6.6V (typical) is exceeded, the operation of the power module is stopped and FAULT pin output of CN11 goes from H to L.

DESAT detection method is not precise because the collector current ( $I_c$ ) cannot be directly monitored, but it is used for emergency-shutdown when a large current occurs because of its fairly simple configuration.

Fig. 4.9 shows a current loop that monitors DESAT.



Fig. 4.9 DESAT Detection Operation

When the power module is on, the DESAT\_HU pin outputs a blanking capacitance charge current  $I_{CHG}$  of approximately 0.26mA as a constant current source. A complementary current  $I_B$  flows through the resistor (R311) between  $V_{OUT_HU}$  pin and the DESAT\_HU pin. This  $I_{CHG}$  and  $I_B$  charge the blanking capacitance  $C_{BLANK}$  (C381) connected to the DESAT\_HU and  $V_{E_HU}$  pins. The voltage generated by  $C_{BLANK}$  is equal to the voltage dropped when  $I_{CHG}$  and  $I_B$  flow to the collector-emitter  $V_{CE}$  of the power module through the resistor  $R_{DESAT}$  (R341,R351), the high-voltage Diode  $D_{DESAT}$  (D321,D331,D341,D351), and the Zener Diode  $D_Z$  (D371).

The voltage between voltage DESAT\_HU-V<sub>E\_HU</sub> at that time (VDESAT\_HU(ON)) is expressed by the following equation.

$$V_{DESAT\_UH(ON)} = V_{CE} + VF(D_{DESAT}) + V_Z(D371) + (I_{CHG} + I_B) \times R_{DESAT}$$

$$V_{DESAT\_UH(ON)} = V_{CE} + VF(D321 + D331 + D341 + D351) + V_Z(D371) + (I_{CHG} + I_B) \times (R341 + R351)$$

 $I_B$  is the value obtained by dividing the voltage at both ends of R311 by R311, and can be expressed by the following formula.

$$I_B = \frac{V_{OUT\_UH} - V_{DESAT\_UH(ON)}}{R_{311}}$$

Since the power module is on,  $I_{CHG}$  is superimposed on the collector current  $I_C$  of tens of ampere., which flows between the collector and emitter.

For this reason, the above  $V_{CE}$  is a voltage generated according to  $I_C - V_{CE}$  static curve of the power module, and the voltage drop of the small current  $I_{CHG}$  is included in the voltage drop of  $I_C$  and is not visible.

 $V_{CE}$  of the normally-on power module is voltage according to  $I_C$ , but  $V_{CE}$  increases when an overcurrent occurs. If the VDESAT\_HU (ON) exceeds  $V_{DESAT}$  due to an increase in  $V_{CE}$ , it is judged to be an abnormal condition and a soft shutdown is initiated to protect the power module.

The condition for detecting DESAT is as follows because VDESAT\_HU (ON) is equal to  $V_{DESAT}$ .

$$V_{DESAT} = V_{DESAT_{UH(ON)}} = V_{CE} + V_F(D321 + D331 + D341 + D351) + V_Z(D371) + (I_{CHG} + I_B) \times (R341 + R351)$$
(4 - 15)

If you transform equation (4-15) and assign an  $I_B$ , (R341+R351) can be expressed as equation (4-16).

$$R341 + R351 = \frac{(V_{DESAT} - V_F(D321 + D331 + D341 + D351) - V_Z(D371) - V_{CE})}{I_{CHG} + \frac{V_{OUT\_UH} - V_{DESAT}}{R_{311}}}$$
(4 - 16)

 $V_{CE}$  when DESAT is detected is determined from the collector-emitter voltage ( $V_{CE}$ )-collector current ( $I_C$ ) property of the power module.

In this design, to minimize set the Vce value for DESAT detection (R341+R351) is adjusted under the following conditions.

Power Module Collector-Emitter Voltage (V<sub>CE</sub>) when DESAT is detected: 2.0V DESAT Threshold Voltage V<sub>DESAT</sub>: 6.0V (TLP5222 minimum value) Blanking Capacitance Charge Current I<sub>CHG</sub>: 0.33mA (TLP5222 maximum value) High Voltage Diode D<sub>DESAT</sub> (D321 to D351) Forward Voltage V<sub>F</sub>: 1.96V Zener Diode D<sub>Z</sub> (D371) Voltage V<sub>Z</sub>: 1.8V V<sub>OUT\_HU</sub> terminal voltage (V<sub>OUT\_HU</sub>) : 16V (positive power supply voltage: V<sub>CC2\_HU</sub>-V<sub>E\_HU</sub>) Resistor (R311) between V<sub>OUT\_HU</sub> terminal and DESAT\_HU pin: 30k $\Omega$ 

R341+R351 from equation (4-15),

$$R341 + R351 = \frac{(6V - 1.96V - 1.8V - 2.0V)}{0.33mA + \frac{16V - 6V}{30k\Omega}} = 361.8\Omega$$

R341 =  $360\Omega$  and R351 =  $0\Omega$  are selected. V<sub>CE</sub> of power modules is approximately 2.0V according to equation (4-15).

Perform a proper design according to the actual specifications and sufficiently check the operation on the actual machine.

The DESAT\_HU pin is connected to the collector terminal of the Power Module through highvoltage diodes ( $D_{DESAT}$ ) and a Zener diode (D371). If the collector voltage of the power module fluctuates due to external noise while the power module is ON, the DESAT\_HU voltage may fluctuate via the junction capacitance of  $D_{DESAT}$ . If the DESAT\_HU voltage variation exceeds  $V_{DESAT}$ , the protective operation will be started, and the power module will be soft shutdown. The high-voltage inverter is noisy, so a blanking capacitor  $C_{BLANK_{HU}}$  (C381) is added to form a low-pass filter.

An additional trade-off for this  $C_{BLANK_HU}$  (C381) is  $t_{BLANK}$  of blanking times before VDESAT\_HU (ON) reaches  $V_{DESAT}$ .

Increasing  $C_{BLANK_HU}$  for enhanced noise-immunity increases  $t_{BLANK}$ , but allows for a more flexible setting of blanking times by controlling the charge current to  $C_{BLANK_HU}$  by using a resistor  $R_B$  (R311) between  $V_{OUT_HU}$ -DESAT\_HU.

Note that this design adds not only  $C_{BLANK\_UH}$  but also the total capacitance ( $C_{t\_D301}$  and  $C_{t\_D311}$ ) of the connected Diode D301 and D311, and those affect  $t_{BLANK}$ .

The blanking-time  $t_{BLANK}$  is given by the formula below.

$$t_{BLANK} = -(C_{BLANK} + C_{t_{D}301} + C_{t_{D}311}) \times R_B \times ln \left(1 - \frac{V_{DESAT}}{(V_{OUT} - V_E) + R_B \times I_{CHG}}\right)$$
$$t_{BLANK} = -(C318 + C_{t_{D}301} + C_{t_{D}311}) \times R311 \times ln \left(1 - \frac{V_{DESAT}}{(V_{OUT} - V_E) + R311 \times I_{CHG}}\right)$$
(4 - 17)

After the blanking-time  $t_{BLANK}$ , the power module performs a soft shutdown.

The time tDESAT\_TOTAL from the occurrence of overcurrent to the soft shutdown is the sum of  $t_{BLANK}$  and  $t_{DESAT(LEB)}$  (blanking time at DESAT rising edge of TLP5222).

$$t_{DESAT\_TOTAL} = t_{BLANK} + t_{DESAT(LEB)}$$
(4 - 18)

In this design, to maximize set the tblank value  $t_{DESAT_TOTAL (Max.)}$  is calculated using equation (4-18) under the following conditions:

Blanking capacitance  $C_{BLANK}$ : 100pF D301 junction capacitance  $C_{t_D301}$ : 30pF D311 junction capacitance  $C_{t_D311}$ : 120pF Resistor R<sub>B</sub> between V<sub>OUT\_HU</sub>-DESAT\_HU: 30k $\Omega$ DESAT Threshold V<sub>DESAT</sub>: 7.5V (TLP5222 maximum value) Blanking Capacitance Charge Current I<sub>CHG</sub>: 0.13mA (TLP5222 minimum value) V<sub>OUT\_HU</sub>-V<sub>E\_HU</sub> Voltage: 16V (Positive supply voltage: V<sub>CC2\_HU</sub>-V<sub>E\_HU</sub>) Blanking time at DESAT rising t<sub>DESAT(LEB</sub>) : 1.4µs The maximum blanking-time tDESAT\_TOTAL (Max.) is 4.95µs as shown in the following equation.

$$t_{DESAT\_TOTAL(MAX)} = -(100pF + 30pF + 120pF) \times 30k\Omega \times ln\left(1 - \frac{7.5V}{16V + 30k\Omega \times 0.13mA}\right) + 1.4\mu s = 4.95\mu s$$

Note that  $C_{BLANK_HU}$  (C381) and  $R_{DESAT_HU}$  (R341, R351) are also related to the power module  $V_{CE}$  and the DESAT\_HU terminal noise immunity (CR filter) when DESAT is detected.

The tDESAT\_TOTAL must be shorter than the short-circuit permissible duration of the power module.

Fig. 4.10 shows the DESAT detection timing chart.



Fig. 4.10 DESAT Detection Timing Chart

Depending on actual use conditions, if the parasitic inductance (Ls) of the electric wiring generates a large surge voltage when current is interrupted, and exceeds the component rated voltage, damage may result. To reduce the surge-voltage due to Ls, the snubber circuit must be connected as close as possible to the power module. Be sure to fully verify DESAT detecting operation on the actual device.

### 4.6.2. UVLO Function (Under Voltage Lock Out)

TLP5222 incorporated in this design has a built-in UVLO function. The voltage of the gate-power supply of the secondary positive power supply ( $V_{CC2\_HU}-V_{E\_HU}$ ) is monitored and stopped when the operating threshold voltage UVLO threshold ( $V_{UVLO^-\_HU}$ ) is dropped. It returns to normal operation when the positive power supply exceeds  $V_{UVLO^+\_HU}$ . This function prevents the power module from passing current between the collector and emitter at an insufficient gate voltage, and is intended to prevent damage caused by overheating.

#### Positive Supply Voltage Undervoltage Protection (UVLO)

When the secondary positive power supply voltage ( $V_{CC2\_HU}-V_{E\_HU}$ ) of TLP5222 drops to the threshold voltage  $V_{UVLO-\_HU}$ , the gate drive output is stopped. When the secondary positive power supply voltage ( $V_{CC2\_HU}-V_{E\_HU}$ ) rises to the threshold voltage  $V_{ULVO+\_HU}$ , gate-drive output is enabled.

UVLO threshold is shown in Table4.3.

······································							
LIVI O throshold	$V_{\text{UVLO}+\_\text{HU}}$	11.4V (Typ.)					
	V <sub>UVLOHU</sub>	10V (Typ.)					

Table 4.3 UVLO Threshold Voltage

### 4.6.3. Active Miller Clamp (AMC)

In a bridge configuration where the switching devices such as IGBTs etc. are connected in series one above the other, when one device turns on, the high dv/dt between the collector and emitter causes current to flow through the collector-to-gate capacitance of the other device in the off-state, raising the gate and potentially causing false firing.

This is called self-turn-on. Active Miller Clamp (AMC) is a function to prevent this.

TLP5222 in this design has a built-in AMC, so there is no need for an external clamping circuit. The miller clamp pin  $V_{CLAMP_HU}$  is connected to the gate terminal of IGBT.

When the gate control signal on IN\_HU (Pin1 of CN11) is at the L level ( $V_{OUT_HU}$  is the L level), the gate voltage of the power module drops and MOSFET between  $V_{CLAMP_HU}-V_{EE_HU}$  goes ON and the gate is clamped to the emitter (VEE). This operation suppresses the rise in gate voltage and prevents self-turn-on.

Fig. 4.11 shows the active miller clamp operation.



Fig. 4.11 Active Miller Clamp Operation

### 4.7. Temperature Detection Output

Pin19, Pin21 of CN11 in this design are connected to the outputs of the thermistors built into the power module. The connector CN12 on the back of the board can be connected to the power module to monitor the temperature. This design is not equipped with a temperature detection circuit, so add an external detection circuit if necessary.

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