

# TC78S122FTG/FNG

## Usage considerations

### **Summary**

The TC78S122 is a two-phase bipolar 2ch stepping motor driver using a PWM chopper. The clock in decoder is built in. Fabricated with the BiCD process, rating is 40 V/2.0A.

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### 1. Power supply voltage

#### 1.1. Power supply voltage and usage range

In using the TC78S122, the voltage should be applied to the pins of VM, VREF\_A, and VREF\_B. The maximum rating of VM supply voltage is 40 V. Usage range of the power supply voltage is 8 to 38 V.

The maximum rating of VREF voltage is 5 V. Usage range of the voltage is 0 to 3.6 V.

As for the voltage of VREF, the voltage of the internal regulator of the IC (VCC) can be also used. (However, if the current is pulled up exceeding the capability of the internal regulator, the regulation of VCC may not be kept. When the voltage of VREF is applied by dividing the voltage of VCC, the total of the voltage-dividing resistance should not be less than 10 kΩ.

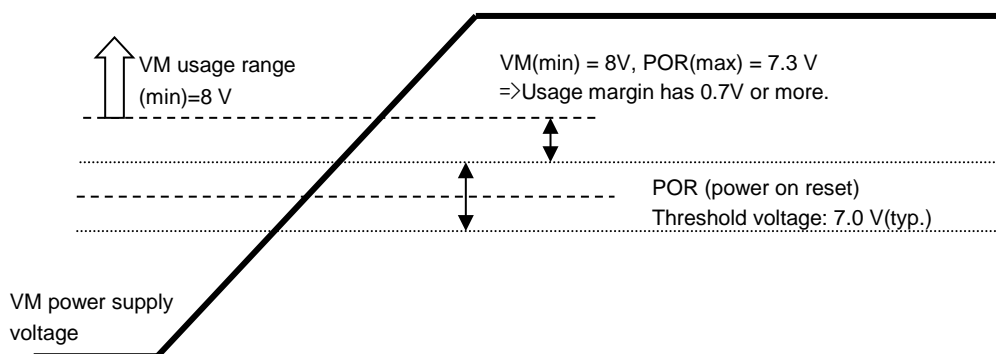


Figure 1.1 Power supply voltage and usage range

#### 1.2. Power supply sequence

There are no special procedures of inputting a power supply and shutdown because the TC78S122 incorporates the power on reset (POR). However, under the unstable state of inputting the power supply (VM) and shutdown, it is recommended to turn off the motor operation. Please operate the motor by switching the input signal after the power supply becomes in the stable state.

### 2. Output current

Motor usage current should be 2.0 A or less. The maximum current of the actual usage is limited depending on the usage conditions (the ambient temperature, the wiring pattern of the board, the radiation path, and the exciting design). Configure the most appropriate current value after calculating the heat and evaluating the board under the operating environment.

### 3. Control input

When the logic input signal is inputted under the condition that the voltage of VM is not supplied, the electromotive force by inputting signal is not generated. However, configure the input signal low level before the power supply is applied by referring to the description of the “1.2. Power supply sequence”.

### 4. PWM control

The TC78S122 can adjust the internal oscillation frequency (f<sub>OSCM</sub>) and the chopping frequency (f<sub>chop</sub>) with the constant number of the external parts connecting to OSCM pin.

- The OSCM oscillation frequency (f<sub>OSCM</sub>) and the chopping frequency (f<sub>chop</sub>) are as follows;

Chopping [kHz]	C [pF]	R [kΩ]
150	150	180
140	180	100
130	180	150
120	220	100
110	180	220
100	270	120
90	330	68
80	330	130
70	390	130
60	470	120
50	560	180
40	820	68

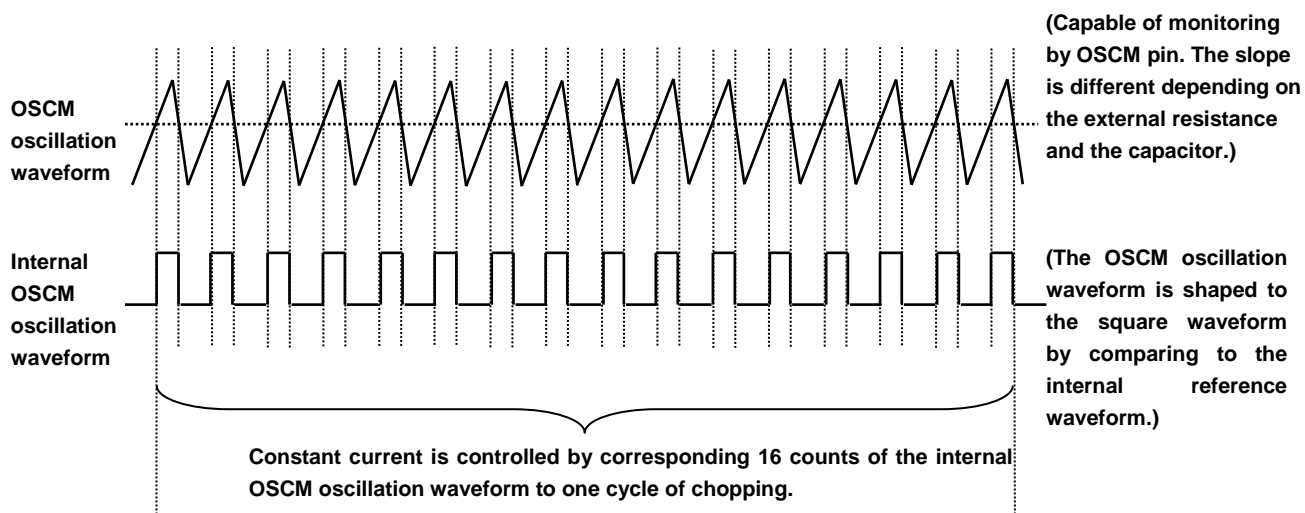
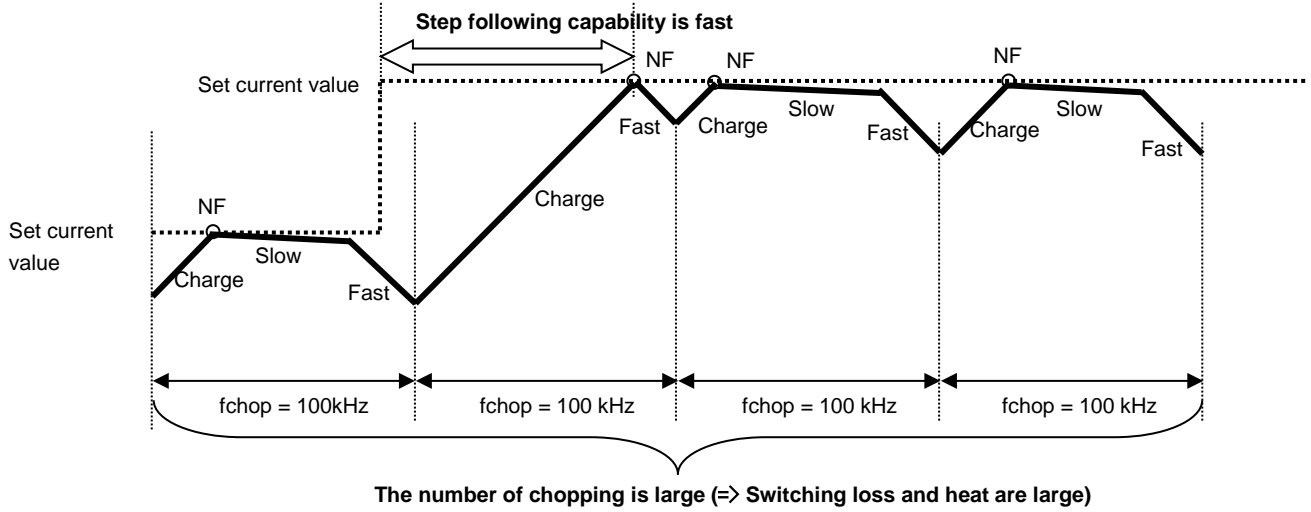


Figure 4.1 OSCM oscillation frequency

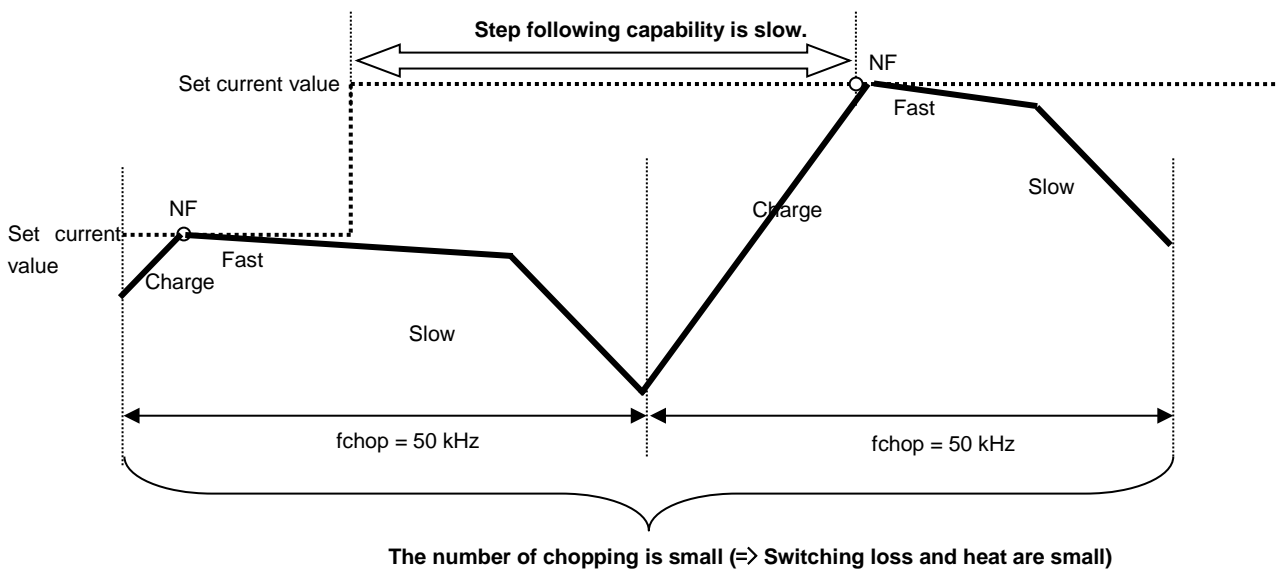
When the chopping frequency is increased, the motor can rotate faster because the following capability of the current steps increases. However, switching loss and heat increase may occur because the number of switching of output MOSFET is larger than the case of low frequency of the chopping.

(Example 1) Chopping frequency ( $f_{chop}$ ) = 100 kHz



**Figure 4.2 Chopping frequency (100 kHz)**

(Example 2) Chopping frequency ( $f_{chop}$ ) = 50 kHz

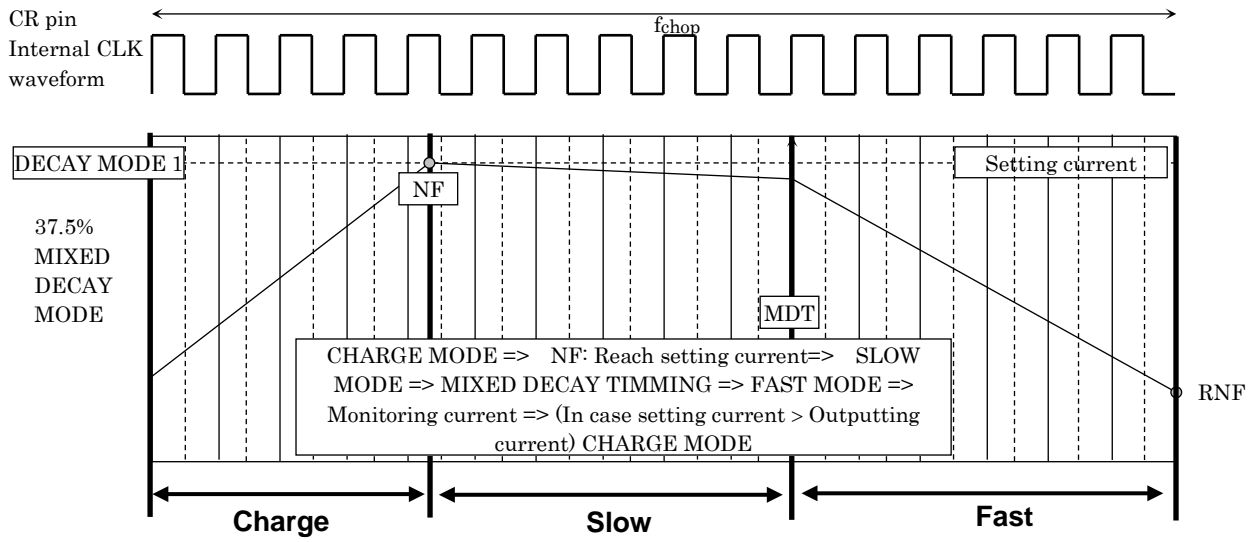


**Figure 4.3 Chopping frequency (50 kHz)**

Generally, it is recommended to configure the frequency in the range of 50 kHz to 100 kHz on the basis of 70 kHz.

**5. Mixed Decay Mode / zero point detection operation**

In the case of the constant current control, a period of drawing current (Fast) is fixed to  $OSCM=6CLK$ .



**Figure 5.1 Mixed Decay waveform**

### 6. Switching characteristics

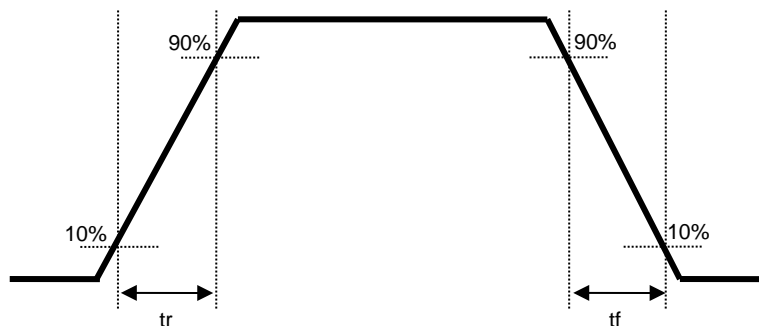


Figure 6.1 Switching characteristics

Table 6.1 Switching characteristics

$T_a = 25^\circ\text{C}$ ,  $V_M = 24\text{ V}$ , No load

Item	Typ.	Unit
$t_r$	120	ns
$t_f$	70	ns

### 7. Function explanation

#### 7.1. Function Table for Motor Drive Mode Selection

Motor drive modes can be selected depending on the type of motors to be driven.

The configuration of H-bridge drivers and control category are changed according to the selected mode.

There is basically no need to change drive modes during motor operation. Thus, the TC78S122FNG does not support dynamic mode switching.

Changing the settings of these pins changes the functions and timing of control pins.

The setting of mode select pins must not be changed after the TC78S122FNG is powered on.

MODE0	MODE1	MODE2	Drive Mode
H	H	H	Stepping Motor (S) $\times$ 2
L	H	H	DC Motor (L) (Combination) $\times$ 2
H	L	H	Stepping Motor (L) (Combination) $\times$ 1
L	L	H	DC Motor (S) $\times$ 4
H	H	L	DC Motor (L) (Combination) $\times$ 1 + Stepping Motor (S)
L	H	L	DC Motor (S) $\times$ 2 + Stepping Motor (S)
H	L	L	Inhibited (For Toshiba testing only)
L	L	L	Standby mode



- Stepping Motor Mode**  
 This mode is used to drive stepping motors.  
 The tBLANK time is specified as a fixed analog value (about 550 ns).
- Brushed DC Motor Mode**  
 This mode is used to drive brushed DC motors.  
 The tBLANK time can be specified as a fixed analog value, or as four OSC cycles in digital tBLANK mode, where OSC is a reference signal for chopper circuit.  
 When DC motors are driven under PWM control, a discharge current spike can occur due to a varistor. To prevent this current spike from erroneously tripping the constant-current sensor, the constant-current sensor is digitally blanked for a period of time that is determined by tBLANK, which is derived from the OSC signal.  
 Using this blanking function enables constant-current limiter control, as well as external PWM control. An over-current can be observed only during blank times.
- Combination Mode**  
 The Combination mode, such as DC Motor (L) and Stepping Motor (L) modes, can be selected when two units of H-bridges with the same characteristics are operated in parallel.  
 In this mode, the actual ON-resistance is reduced by half while the current capability is doubled. (Specifications actually include the thermal capacitance as well. See electrical characteristics for more details.)  
 To use this mode, the power supply, ground, and output pins that have identical names should be shorted together on the board.  
 At the same time, the wirings of a board should be routed to balance the impedance at each pin. Otherwise, the shorted pins may experience a current imbalance and more current may flow into either one of them than the other.

## 7.2. Stepping Motor mode Function

### (1)CLK Function

The electrical angle leads one by one in the manner of the clocks. The clock signal is reflected to the electrical angle on the rising edge.

CLK_AB CLK_CD	Function
Rise	The electrical angle leads one by one on the rising edge.
Fall	— (Remains at the same position.)

### (2)ENABLE Function

The ENABLE pin controls whether the current is allowed to flow through a given phase for a stepper motor drive. This pin selects whether the motor is stopped in Off mode or activated. The pin should be fixed to Low at power-on or power-down of the TC78S122.

ENABLE_AB ENABLE_CD	Function
H	Output transistors are enabled (normal operation mode).
L	Output transistors are disabled (high impedance: Hi-Z).

### (3) CW/CCW Function and output pin function (Output logic at charge starting)

The CW/CCW pin switches rotation direction of stepping motors.

CW/CCW_AB CW/CCW_CD	Input function	OUT (+)	OUT (-)
X	L	OFF	OFF
H	Clock-wise	H	L
L	Counter clock-wise	L	H

X: Don't care

### (4) Step resolution Mode Select Function

AB_MODE1 CD_MODE1	AB_MODE2 CD_MODE2	Function
L	L	Fixed electrical angle (Initial setting of Full step: 45°)
L	H	Half step
H	L	Full step
H	H	Quarter step

In the case of AB/CD\_MODE1=L, and AB/CD\_MODE2=L, the electrical angle is reset and fixed to 45°, which is the initial value in the full step mode.

### 7.3. D\_TBLANK Function (DC Motor MODE only)

D_TBLANK_AB D_TBLANK_CD	Motor Drive Mode
L	OFF: Digital tBLANK Time = OSC × 0
H	ON: Digital tBLANK Time = OSC × 4

\* If it is set to "L", only analog tBLANK width can be available.

### 7.4. Decay Switching Function (Stepping Motor MODE only)

D_TBLANK_AB D_TBLANK_CD	Constant current control mode
L	Mixed Decay: 37.5% fixed
H	Mixed Decay: 12.5% (During the current decay is 37.5%)

### 7.5. Control Signal Functions in Brushed DC Motor Mode

Control Input			State of the Output Stage		
MO_X X_MODE1	CW/CCW_X X_MODE2	CLX_X ENABLE_X	OUT_X+	OUT_X-	Mode
H	H	H	L	L	Short brake
		L			
L	H	H	L	H	Forward/reverse
		L	L	L	Short brake
H	L	H	H	L	Reverse/forward
		L	L	L	Short brake
L	L	H	OFF (Hi-z)	OFF (Hi-z)	Stop
		L			

\*: "X" means the ellipsis of AB / CD of each Ch.(CW/CCW\_X, X\_MODE1, X\_MODE2, MO\_X, CLX\_X and ENABLE\_X)

- **External PWM Control Function**

The motor speed can be controlled by applying 0V and 5V (higher than TTL level) PWM signals to the PWM pin.

In PWM mode, the PWM chopper circuit alternates between on and short brake.

When the PWM speed control is not required, the PWM pin (short brake pin) should be held High.

When the constant-current limiter is used, the TC78S122 enters 37.5% Mixed Decay mode after an output current reaches the predefined current value. Since the dead band time is internally inserted to prevent a shoot-through current eliminating, the special arrangement is not required.

The short brake function is disabled in Stepping Motor mode (Large or Small).

Stepping motors can also be driven in Brushed DC motor mode.

To perform such operation, the short brake function should not be used and the D\_TBLANK pin should be set Low.

At the same time, input signal functions should also be confirmed.

### 7.6. SLEEP Function

To control the SLEEP pin, you can control a low power consumption mode (VCC OFF) and the normal operation mode (VCC ON).

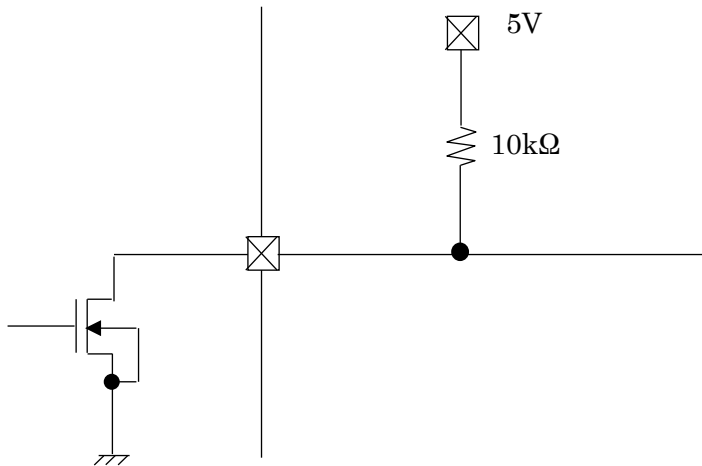
When SLEEP pin is Low, VCC regulator is turned OFF, completely logic will stop.

SLEEP pin is High after the input, it can return to the normal operation mode in 1ms.

SLEEP	Function
L	low power consumption mode (VCC OFF)
H	normal operation mode (VCC ON)

**7.7. ALERT Function**

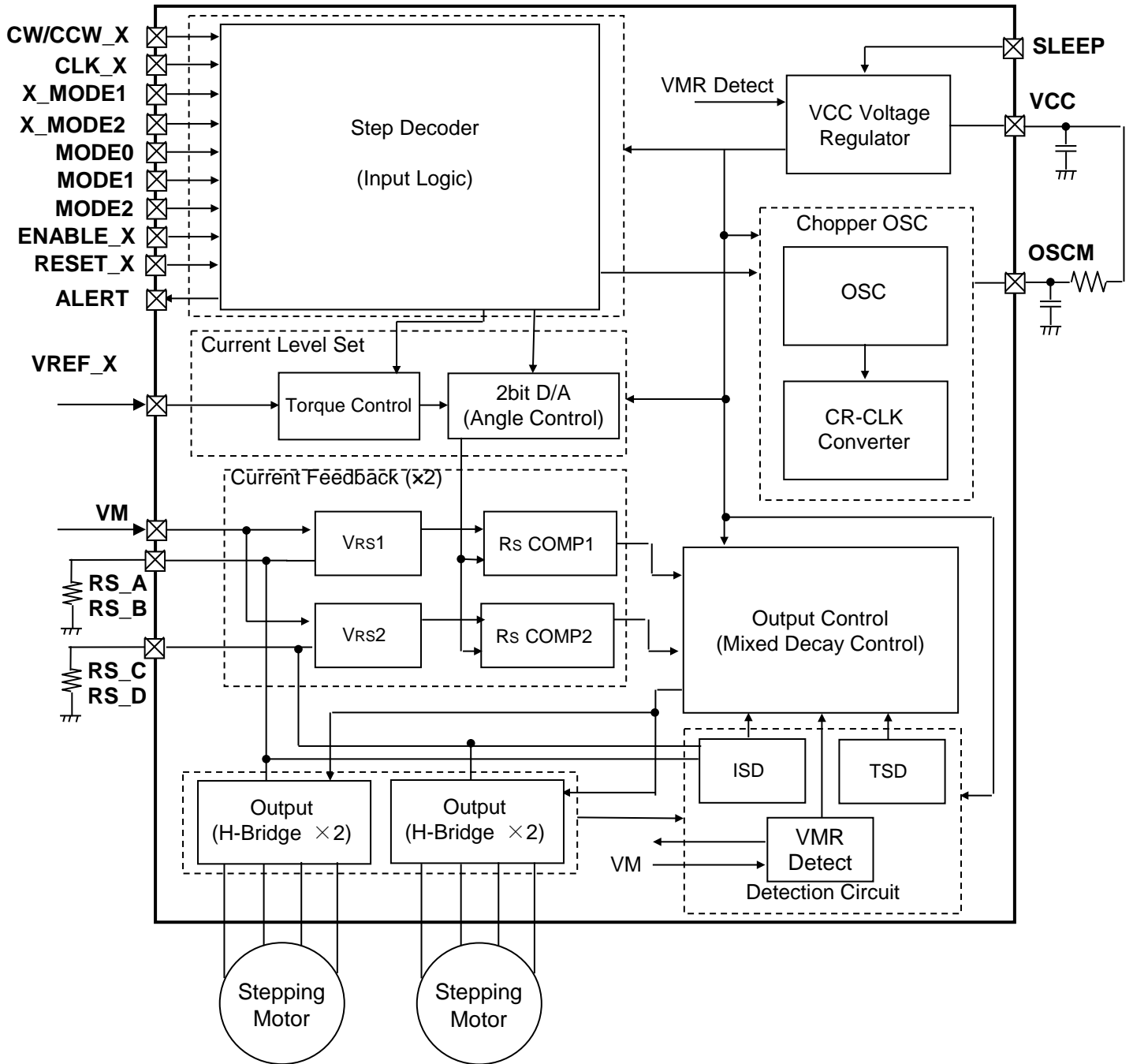
The ALERT pin will show “Low” level when an error occasion (TSD/ISD) is detected.



The ALERT is an open drain output pin. When the output pin is pulled up to the VCC with resistance, the Low is output (MOSFET ON) at the Reset, and the High (internal Hi-Z) is output at the non-reset.

Please connect with pull-up to the VCC.

**8. Application circuit (Example)**



The application circuits shown in this document are provided for reference purposes only. Thorough evaluation is required, especially at the mass-production design stage.

**Figure 8.1 Example of application circuit**

### (1) Capacitor for power supply pin

To stabilize the power supply voltage of the IC and reduce the noise, connect the appropriate capacitor to each pin. It is recommended to connect the capacitor as close to the IC as possible. Especially, by connecting the ceramic capacitor near the IC, the change of the power supply at the high frequency range and the noise can be reduced.

**Table 8.1 Recommended capacitor values for power supply pin**

Item	Parts	Typ.	Recommended range
VM-GND	Electrolytic capacitor	100 $\mu$ F	47 to 100 $\mu$ F
	Ceramic capacitor	0.1 $\mu$ F	0.01 to 1 $\mu$ F
VCC-GND	Ceramic / Electrolytic capacitor	1 $\mu$ F	1 $\mu$ F
(VREF-GND)	Ceramic capacitor	0.1 $\mu$ F	0.01 to 1 $\mu$ F

\* VREF-GND: Connect the capacitor in necessary depending on the usage environment.

\* It is possible to use the capacitor, which is not the recommended capacitor, depending on the motor load condition and the design pattern of the board.

### (2) Resistance of current detection

This IC configures the threshold of the constant current detection by connecting the resistance of current detection between VM and RS pins. The detection resistance is recommended to connect near the IC. (The motor can be controlled with the accurate current because the influence of the wire resistance of the board can be reduced.)

**Table 8.2 Recommended resistance values for current detection**

Item	Parts	Typ.	Recommended range
VM-RS	Chip / Lead resistance	0.22 $\Omega$ (0 to 2.0 A)	0.22 to 1.0 $\Omega$

The relation equation of the threshold of the constant current detection, Vref voltage, and the resistance of RS detection is as follows:

$$I_{out(max)} = V_{ref(gain)} \times \frac{V_{ref}(V)}{R_{RS}(\Omega)}$$

Vref(gain): Vref decay ratio is 1 / 5.0(typ.).

As for the resistance of current detection, the constant number which is out of recommended range can be adopted. In this case, please pay attentions to the followings when the used resistance is high and low.

- When the detection resistance is low, the difference voltage between VM and RS comparing to the internal reference voltage becomes small. So, the current may be largely different from the configured current value.
- When the detection resistance is high, the power applied to the detection resistance increases in motor operation ( $P=I^2 \times R$ ). So, in case the same current flows as the case of low resistance, the power dissipation should be larger.

### (3) Resistance for monitor pin

This IC has two open-drain pins of MO\_X and ALERT. When internal MOSFET is turned off, it is high impedance as a terminal level. In order to operate the IC with accurate high and low levels, connect the pull-up resistance to the power supply of 3.3 V or 5 V in using.

**Table 8.3 Recommended resistance for monitor pin**

Item	Parts	Typ.	Recommended range
MO_X, ALERT (3.3V or VCC)	Chip / Lead resistance	10 kΩ	10 to 100 kΩ

### (4) Wiring pattern for power supply and GND

Since large current may flow in VM, RS, and GND pattern especially, design the appropriate wiring pattern to avoid the influence of wiring impedance. It is very important for surface mounting package to radiate the heat from the heat sink of the back side of the IC to the GND. So, design the pattern by considering the heat design.

### (5) Fuse

Use an appropriate power supply fuse for the power supply line to ensure that a large current does not continuously flow in the case of over-current and/or IC failure.

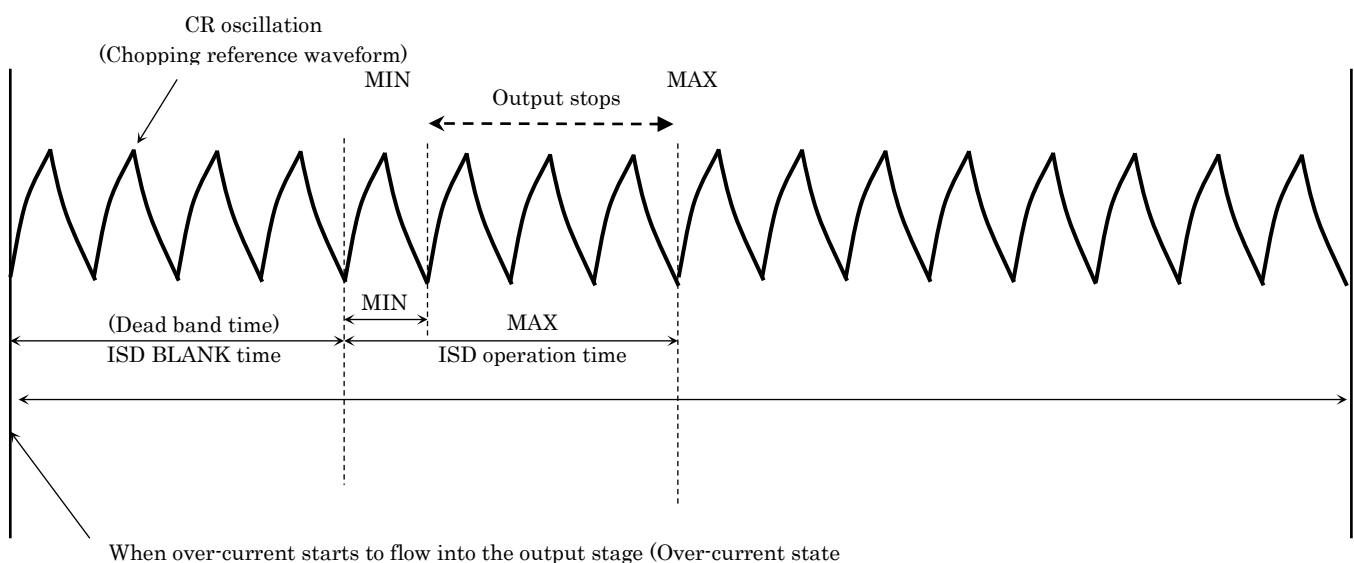
The IC will fully break down when used under conditions that exceed its absolute maximum ratings, when the wiring is routed improperly or when an abnormal pulse noise occurs from the wiring or load, causing a large current to continuously flow and the breakdown can lead to smoke or ignition. To minimize the effects of the flow of a large current in the case of breakdown, appropriate settings, such as fuse capacity, fusing time and insertion circuit location, are required.

This IC incorporates over current detection circuit (ISD) that turns off the output of the IC when over current is detected in the IC. However, it does not necessarily protect ICs under all circumstances. If the Over current detection circuits operate against the over current, clear the over current status immediately. Depending on the method of use and usage conditions, such as exceeding absolute maximum ratings can cause the over current detection circuit to not operate properly or IC breakdown before operation. In addition, depending on the method of use and usage conditions, if over current continues to flow for a long time after operation, the IC may generate heat resulting in breakdown. To avoid above IC destruction and malfunctions caused by noise, the over current detection circuit has a dead band time. So, it is concerned that the over current detection circuit may not operate depending on the output load conditions because of the dead band time. Therefore, in order to avoid continuing this abnormal state, use the fuse for the power supply line.

### (6) Abnormality detection function

- Thermal shutdown circuit (TSD)**  
 When the IC detects an over temperature, the internal circuit turns off the output MOSFETs. It has a dead band time to avoid TSD misdetection, which may be triggered by external noise. Reassert the VM power supply or use the standby mode by MODE pin to release this function. The TSD is triggered when the device is over heated irregularly. Make sure not to use the TSD function aggressively.
- Over current detection (ISD)**  
 When the IC detects an over current, the internal circuits turns off the output MOSFETs. It has a dead band time to avoid ISD misdetection, which may be triggered by external noise. Reassert the VM power supply or use the standby mode by MODE pin to release this function.

#### Dead band time of ISD



Timing charts may be simplified for explanatory purposes.

**Figure 8.2 Dead band time of ISD**

The over-current detection circuit has a dead band time to prevent erroneous detection of IRR or spike current at switching. The dead band time being synchronized with the frequency of the OSC for setting chopping frequency is expressed as follows.

Dead band time =  $4 \times \text{CR time}$

Time required to stop the output after over-current flows into the output stage is expressed as follows.

Minimum time:  $4 \times \text{CR time}$

Maximum time:  $8 \times \text{CR time}$

Note that the above-mentioned operating times are achieved only when over-current flows as it is expected. Depending on the timing of output control mode, the circuit may not be triggered.

Thus, to ensure safe operation, please insert a fuse in the motor power supply.

The capacity of the fuse is determined according to the usage conditions. Please select one whose capacity does not exceed the power dissipation for the IC to avoid any operating problems.



## 9. Power consumption of the IC

Power of the IC is consumed by the transistor of the output block and that of the logic block mainly.

$$P(\text{total}) = P(\text{out}) + P(\text{bias})$$

- Power consumption of the motor output block  
Power of the output block (P(out)) is consumed by MOSFET of upper and lower H-Bridge.

$$P(\text{out}) = \text{Number of H-Bridge} \times I_{\text{out}} (\text{A}) \times V_{\text{DS}} (\text{V}) = 2 (\text{ch}) \times I_{\text{out}} (\text{A}) \times I_{\text{out}} (\text{A}) \times R_{\text{on}} (\Omega) \dots \dots \dots (1)$$

When the current waveform of the motor output corresponds to the ideal waveform (2-phase excitation / square wave), average power of output block can be provided as follows;

When  $R_{\text{on}} = 0.6\Omega$ ,  $I_{\text{out}} (\text{peak: Max}) = 1.5 \text{ A}$ ,  $V_{\text{M}} = 24 \text{ V}$

$$P(\text{out}) = 2 (\text{ch}) \times 1.5 (\text{A}) \times 1.5 (\text{A}) \times 0.6(\Omega) \dots \dots \dots (2)$$

$$= 2.7 (\text{W})$$

When the maximum resolution capability of the TC78S122 (W1-2 phase, 4 steps) is configured by using  $\mu$ -stepping function, the average power is about 71% (=  $1/\sqrt{2}$ ) and P(out) is 1.35 (W).

- Power consumption of logic and IM systems.  
Power consumptions of logic and IM systems are calculated by separating the states (operating and stopping).

$$I (\text{IM3}) = 8.0 \text{ mA (typ.) : Operating}$$

$$I (\text{IM2}) = 3.5 \text{ mA (typ.) : Stopping}$$

Output system is connected to VM (24V). (Output system: Current consumed by the circuit connected to VM + Current consumed by switching output steps)

Power consumption is calculated as follows;

$$P(\text{bias}) = 24 (\text{V}) \times 0.008 (\text{A}) \dots \dots \dots (3)$$

$$= 0.192 (\text{W})$$

- Power consumption  
Total power consumption P(total) is calculated from the values of formula (2) and (3).

$$P(\text{total}) = P(\text{out}) + P(\text{bias}) = 2.7 + 0.192 = 2.892 (\text{W})$$

Standby mode is released. The power consumption in non-operation mode of the motor (waiting mode) is calculated as follows;

$$P = 24 (\text{V}) \times 0.0035 (\text{A}) = 0.0840 (\text{W})$$

In actual motor operation, the average current becomes lower than the calculated value because of transition time of the current steps and the ripple of the constant current PWM. Refer to the above equations, evaluate the heat design of the board by the actual board enough, and configure the appropriate margin.

### 10. Power dissipation

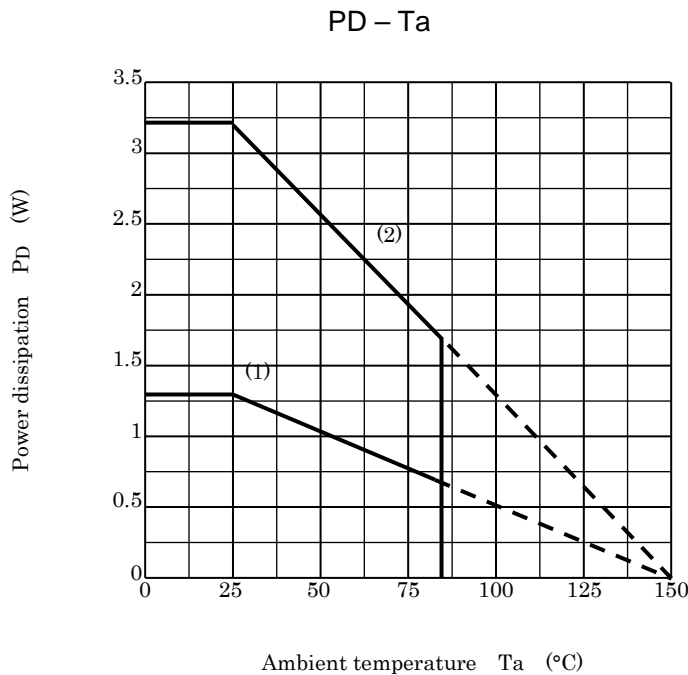
Relation equation of the ambient temperature ( $T_a$ ), junction temperature ( $T_j$ ), and the heat resistance ( $R_{th(j-a)}$ ) between junction temperature to ambient temperature is as follows;

$$T_j = T_a + P \times R_{th(j-a)}$$

(Example) When 4-layer mounting board ( $R_{th(j-a)} = 25^\circ\text{C}/\text{W}$ ),  $T_a = 25^\circ\text{C}$ ,  $P(\text{total}) = 2.892 \text{ W}$  ( $I_{out} = 1.5 \text{ A}$ , 2-phase excitation)

$$T_j = 25 \text{ (}^\circ\text{C)} + 25 \text{ (}^\circ\text{C}/\text{W)} \times 2.892 \text{ (W)} = 97.3^\circ\text{C}$$

(Reference) Relation between the power dissipation and the ambient temperature



**Figure 10.1 Power dissipation**

(1)  $R_{th(j-a)}$  IC only ( $113^\circ\text{C}/\text{W}$ )

(2) When dedicated board is mounted (100 mm × 200 mm × 1.6 mm 2layer:  $37^\circ\text{C}/\text{W}$  (typ.))

\* Pay attention that  $T_a$ ,  $R_{th(j-a)}$ , and  $P(\text{total})$  depend on the usage environment. When ambient temperature is high, the allowable power consumption decreases.

### 11. Board dimensions

#### 11.1. Input/ Main part (FNG: HTSSOP48)

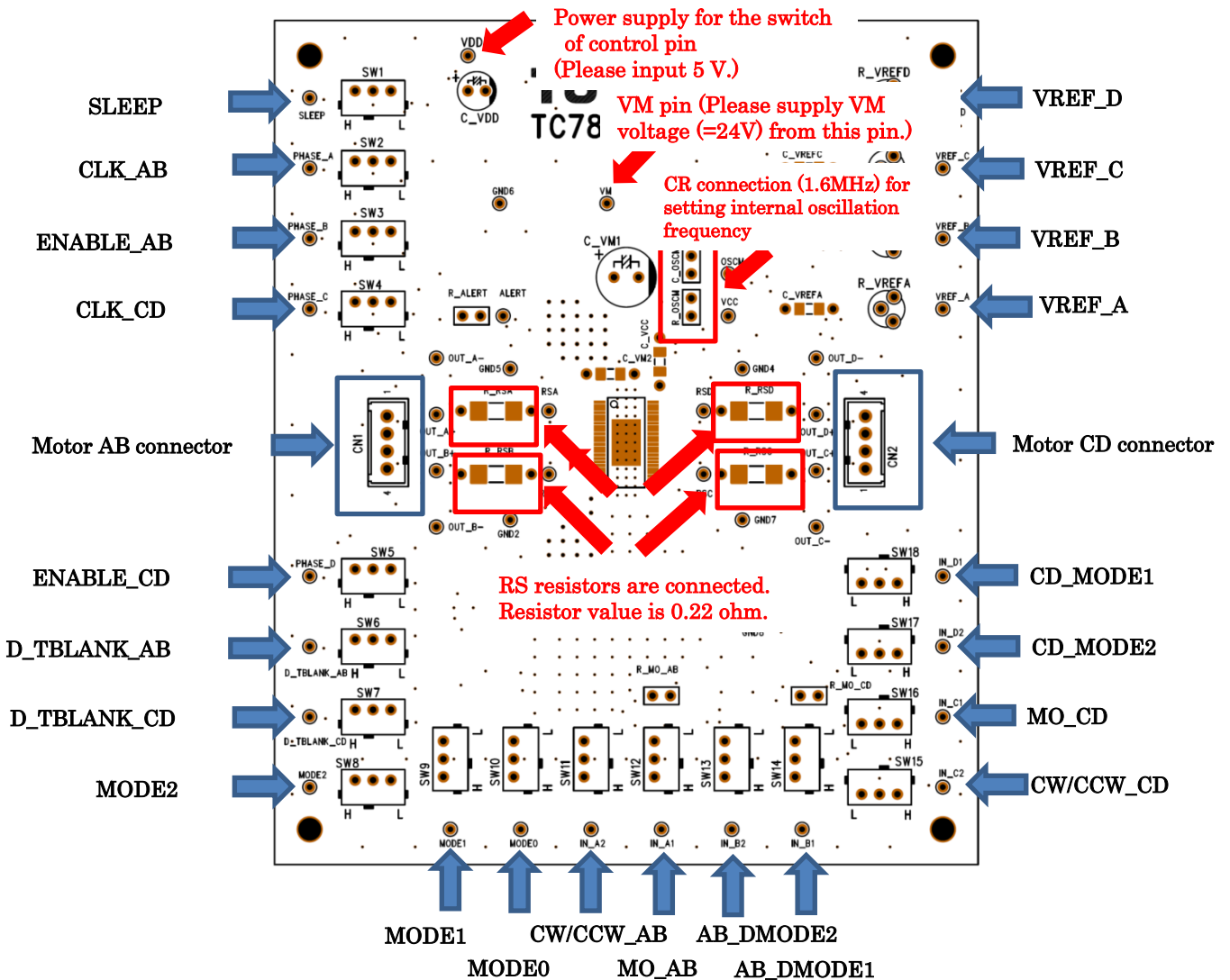
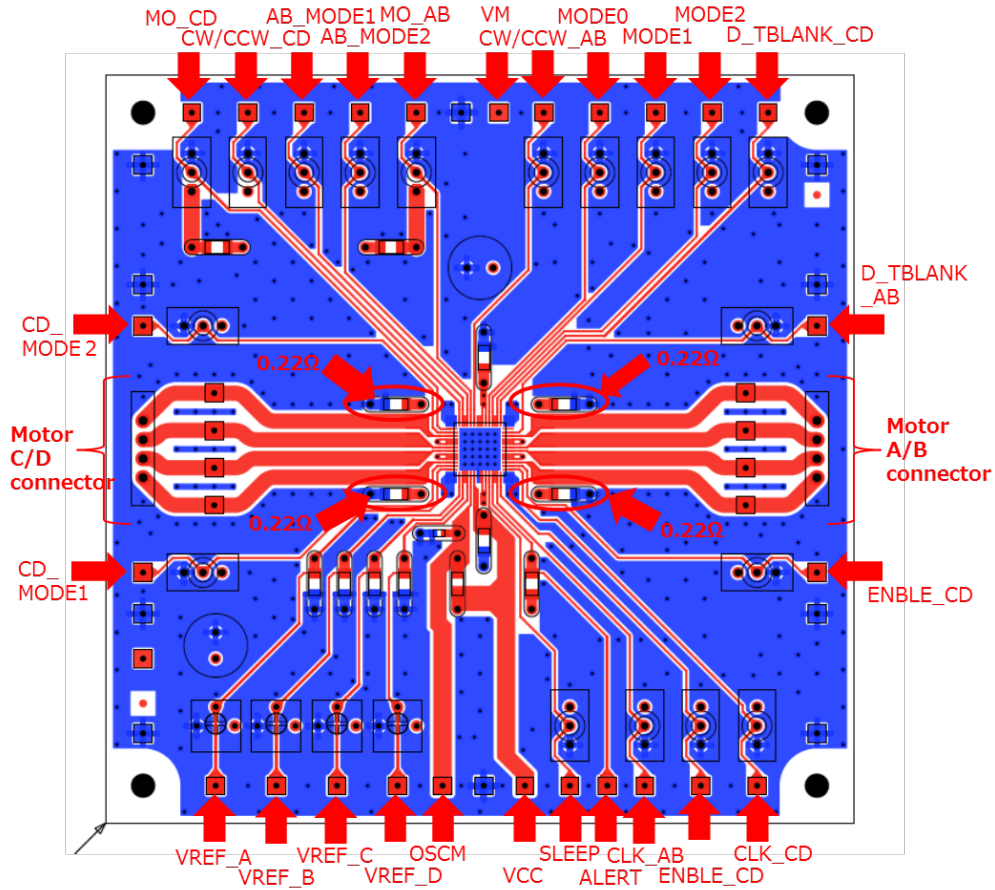


Figure 11.1 Input / Main part (FNG: HTSSOP48)

Input each power supply and control signal according to above figure. Connect each part referring to “8. Application circuit.”

### 11.2. Input/ Main part (FTG: QFN48)

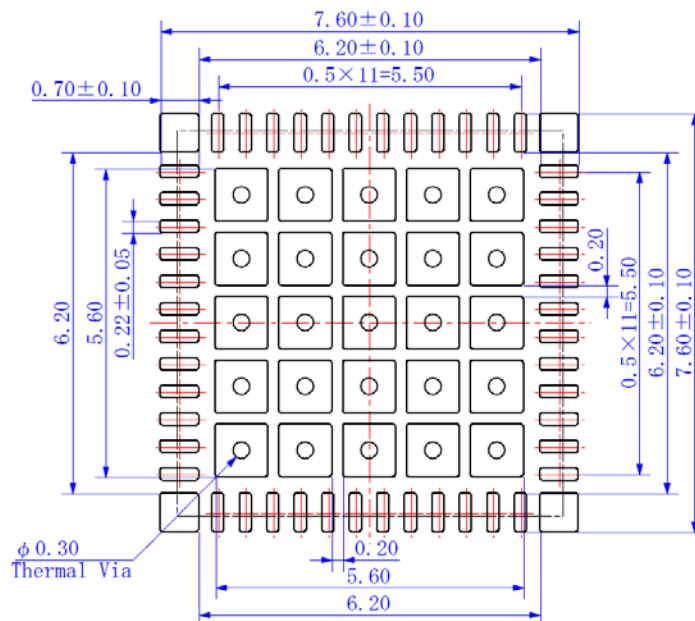


**Figure 11.2 Input / Main part (FTG: QFN48)**

Input each power supply and control signal according to above figure. Connect each part referring to “8. Application circuit.”

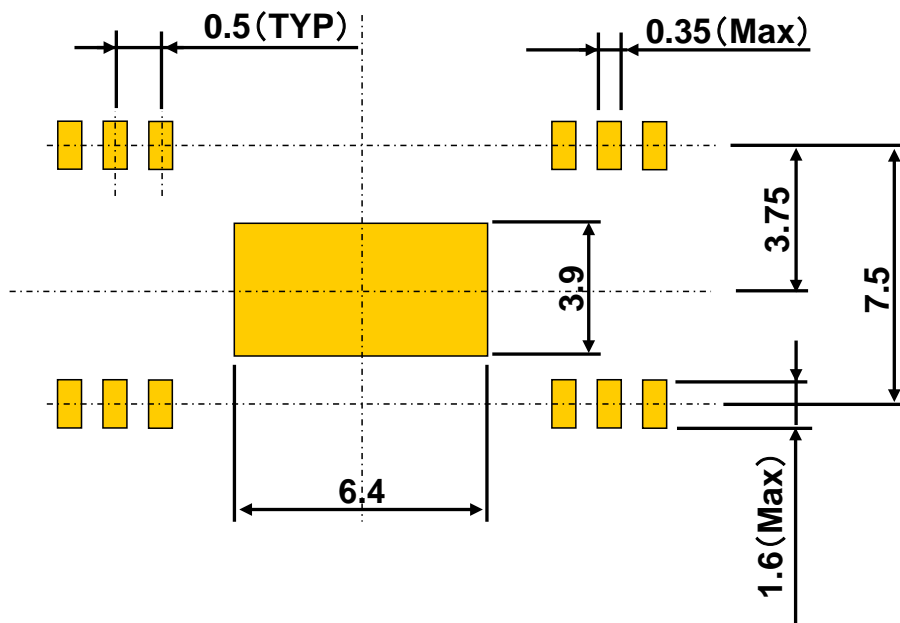
**12. Example of reference foot pattern**

(1) QFN48 foot pattern (unit: mm)



**Figure 12.1 QFN48 foot pattern**

(2) HTSSOP48 foot pattern (unit: mm)



**Figure 12.2 HTSSOP48 foot pattern**

Toshiba does not guarantee the data for mass production. Please use the data as reference data for customer's application.

Notes: In determining the size of mounting board, design the most appropriate pattern by considering the solder bridge, the solder connecting strength, the pattern accuracy in making board, the heat sink of leads, and the mounting accuracy of the IC board.

## Notes on Contents

1. Block Diagrams  
Some of the functional blocks, circuits, or constants in the block diagram may be omitted or simplified for explanatory purposes.
2. Equivalent Circuits  
The equivalent circuit diagrams may be simplified or some parts of them may be omitted for explanatory purposes.
3. Timing Charts  
Timing charts may be simplified for explanatory purposes.
4. Application Circuits  
The application circuits shown in this document are provided for reference purposes only. Thorough evaluation is required, especially at the mass-production design stage. Toshiba does not grant any license to any industrial property rights by providing these examples of application circuits.
5. Test Circuits  
Components in the test circuits are used only to obtain and confirm the device characteristics. These components and circuits are not guaranteed to prevent malfunction or failure from occurring in the application equipment.

## IC Usage Considerations

### Notes on handling of ICs

- (1) The absolute maximum ratings of a semiconductor device are a set of ratings that must not be exceeded, even for a moment. Do not exceed any of these ratings. Exceeding the rating(s) may cause device breakdown, damage or deterioration, and may result in injury by explosion or combustion.
- (2) Use an appropriate power supply fuse to ensure that a large current does not continuously flow in the case of overcurrent and/or IC failure. The IC will fully break down when used under conditions that exceed its absolute maximum ratings, when the wiring is routed improperly or when an abnormal pulse noise occurs from the wiring or load, causing a large current to continuously flow and the breakdown can lead to smoke or ignition. To minimize the effects of the flow of a large current in the case of breakdown, appropriate settings, such as fuse capacity, fusing time and insertion circuit location, are required.
- (3) If your design includes an inductive load such as a motor coil, incorporate a protection circuit into the design to prevent device malfunction or breakdown caused by the current resulting from the inrush current at power ON or the negative current resulting from the back electromotive force at power OFF. IC breakdown may cause injury, smoke or ignition. Use a stable power supply with ICs with built-in protection functions. If the power supply is unstable, the protection function may not operate, causing IC breakdown. IC breakdown may cause injury, smoke or ignition.
- (4) Do not insert devices in the wrong orientation or incorrectly. Make sure that the positive and negative terminals of power supplies are connected properly. Otherwise, the current or power consumption may exceed the absolute maximum rating, and exceeding the rating(s) may cause device breakdown, damage or deterioration, and may result in injury by explosion or combustion.  
In addition, do not use any device inserted in the wrong orientation or incorrectly to which current is applied even just once.
- (5) Carefully select external components (such as inputs and negative feedback capacitors) and load components (such as speakers), for example, power amp and regulator.  
If there is a large amount of leakage current such as from input or negative feedback condenser, the IC output DC voltage will increase. If this output voltage is connected to a speaker with low input withstand voltage, overcurrent or IC failure may cause smoke or ignition. (The overcurrent may cause smoke or ignition from the IC itself.) In particular, please pay attention when using a Bridge Tied Load (BTL) connection-type IC that inputs output DC voltage to a speaker directly.

**Points to remember on handling of ICs****(1) Overcurrent detection Circuit**

Overcurrent detection circuits (referred to as current limiter circuits) do not necessarily protect ICs under all circumstances. If the overcurrent detection circuits operate against the overcurrent, clear the overcurrent status immediately.

Depending on the method of use and usage conditions, exceeding absolute maximum ratings may cause the overcurrent detection circuit to operate improperly or IC breakdown may occur before operation. In addition, depending on the method of use and usage conditions, if overcurrent continues to flow for a long time after operation, the IC may generate heat resulting in breakdown.

**(2) Thermal Shutdown Circuit**

Thermal shutdown circuits do not necessarily protect ICs under all circumstances. If the thermal shutdown circuits operate against the over-temperature, clear the heat generation status immediately.

Depending on the method of use and usage conditions, exceeding absolute maximum ratings may cause the thermal shutdown circuit to operate improperly or IC breakdown to occur before operation.

**(3) Heat Radiation Design**

When using an IC with large current flow such as power amp, regulator or driver, design the device so that heat is appropriately radiated, in order not to exceed the specified junction temperature (T<sub>J</sub>) at any time or under any condition. These ICs generate heat even during normal use. An inadequate IC heat radiation design can lead to decrease in IC life, deterioration of IC characteristics or IC breakdown. In addition, when designing the device, take into consideration the effect of IC heat radiation with peripheral components.

**(4) Back-EMF**

When a motor rotates in the reverse direction, stops or slows abruptly, current flows back to the motor's power supply owing to the effect of back-EMF. If the current sink capability of the power supply is small, the device's motor power supply and output pins might be exposed to conditions beyond the absolute maximum ratings. To avoid this problem, take the effect of back-EMF into consideration in system design.

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